



TRAINING MANUAL

FAMILY: Wall Hang boiler

UNIT: Conventional Compact

MODELS: ALTEAS X FF/CF GENUS X FF/CF

RELEASE: 1V2 29.11.2016



UPDATE

VERSION	DATA	NAME	MODIFICATION
1V0	12/07/2016	MTL	Document creation
1V1	05/09/2016	MTL	External by-pass
1V2	29/11/2016	MTL	Modified fan management and parameter 222 (error fixing)
<u></u>			



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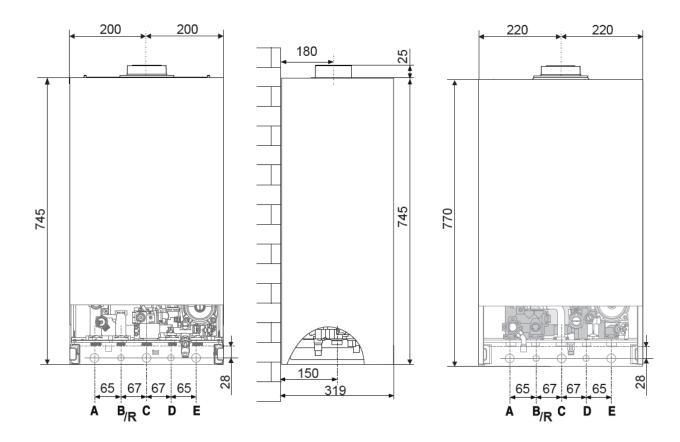
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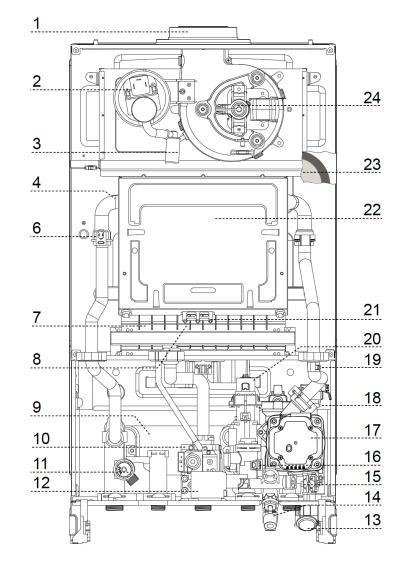


1 GENERAL INFORMATION

1.1 SIZES AND DIMENSIONS



CA	CAPTION		
Α	A System delivery		
В	B Hot water outlet		
С	Gas inlet		
D	Cold water inlet		
Е	E Heating system return		
S	Safety valve (3bar)		
Т	Drain valve		

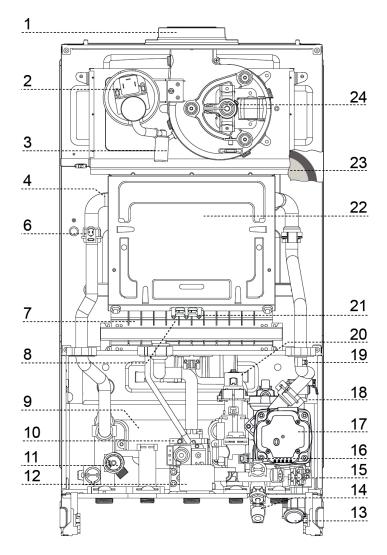


1.2 SEALED CHAMBER ASSEMBLY VIEW (FF) – TILL JULY 2016

	CAI	PTION	
1	Flue connector	14	Filling Tap
2	Air pressure switch	15	CH Filter
3	Air pressure switch pressure intake condensate exhaust	16	Sanitary flow switch
4	Main Heat Exchanger	17	Pump
6	NTC1 heating delivery temperature probe	18	Heating minimum pressure sensor
7	Burner	19	NTC2 heating return temperature probe
8	Ignition electrodes	20	3 Way Valve
9	Secondary Heat Exchanger	21	Detection electrode
10	Gas valve	22	Combustion Chamber
11	3 bar safety valve	23	Expansion Vessel
12	Spark generator	24	Fan
13	Pressure gauge		

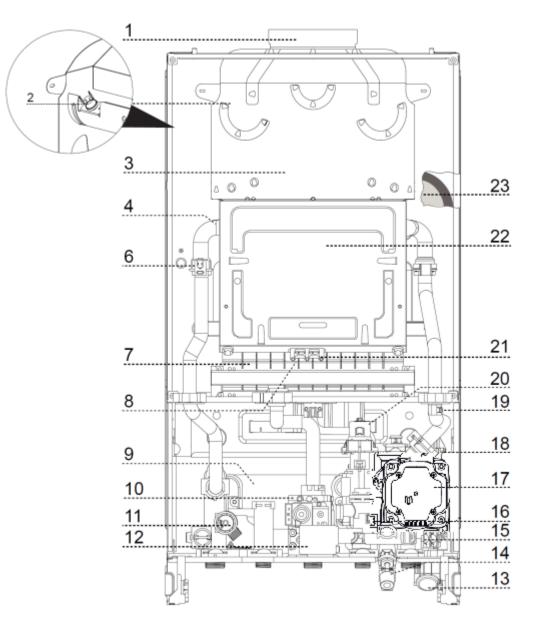


1.3 SEALED CHAMBER ASSEMBLY VIEW (FF) – FROM AUGUST 2016



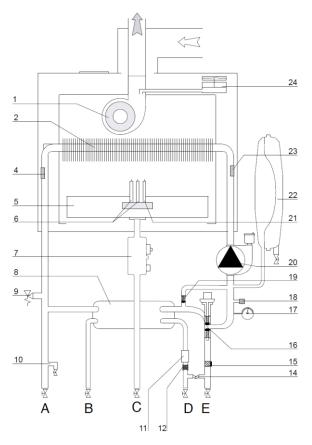
	CAPTION		
1	Flue connector	14	Filling Tap
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11	3 bar safety valve	23	Expansion Vessel
12	Spark generator	24	Fan
13	Pressure gauge		

1.4 OPEN CHAMBER ASSEMBLY VIEW (CF)



	LEGENDA			
1	Flue Manifold	13	Pressure gauge	
2	Flue Control Thermostat	14	Filling Tap	
3	Flue Hood	15	CH Filter	
4	Main Heat exchanger	16	Sanitary flow switch	
6	NTC1heating delivery temperature	17	Pump	
	probe			
7	Burner	18	Minimum pressure switch	
8	Ignition electrodes	19	NTC2 heating return temperature	
			probe	
9	Secondary Heat Exchanger	20	3 Way Valve	
10	Spark generator	21	Detection electrode	
11	3 bar safety valve	22	Combustion Chamber	
12	Gas valve	23	Expansion Vessel	

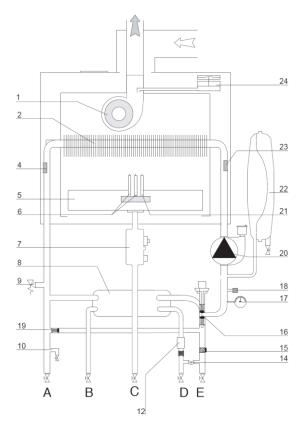
1.5 HYDRAULIC SCHEMES – TILL JULY 2016



Legend:

- 1. Fan
- 2. Main Heat Exchanger
- 4. Central Heating Flow Temperature Probe
- 5. Burner
- 6. Ignition Electrodes
- 7. Gas Valve
- 8. Secondary exchanger
- 9. Safety valve
- 10. Drain valve
- 11. D.H.W. Flow Switch
- 12. D.H.W. circuit filter
- 14. Inlet valve
- 15. C.H. Filter
- 16. Diverter valve
- 17. Pressure Gauge
- 18. Water pressure switch
- 19. Automatic By-pass
- 20. Circulation Pump with air release valve
- 21. Detection electrode
- 22. Expansion vessel
- 23. Central Heating Return Temperature Probe
- 24. Air Pressure Switch

1.6 HYDRAULIC SCHEMES – FROM AUGUST 2016

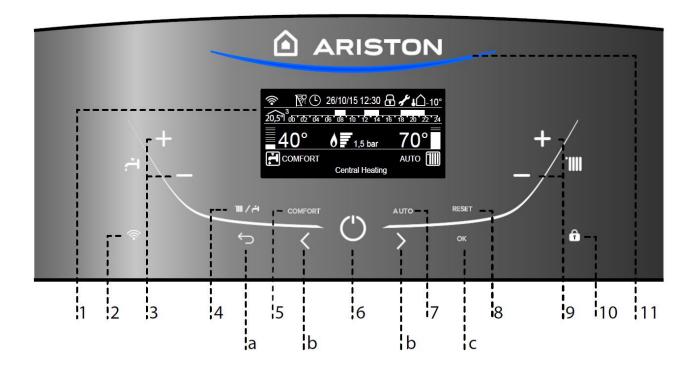


Legend:

- 1. Fan
- 2. Main Heat Exchanger
- 4. Central Heating Flow Temperature Probe
- 5. Burner
- 6. Ignition Electrodes
- 7. Gas Valve
- 8. Secondary exchanger
- 9. Safety valve
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- 18. Water pressure switch
- 19. Automatic By-pass
- 20. Circulation Pump with air release valve
- 21. Detection electrode
- 22. Expansion vessel
- 23. Central Heating Return Temperature Probe
- 24. Air Pressure Switch



1.7 CONTROL PANEL



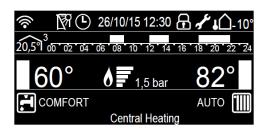
	LEGENDA				
1	Display	9	CH temperature adjustment buttons zone 1 or offset of thermoregulation slope with Auto- function enabled.		
2	Wi-Fi button (enable/disable/configure)	10	Key lock		
3	DHW Temperature control button	11	Flame presence		
4	Summer/ Winter button				
5	Comfort button	а	Esc button		
6	On/Off button	b	Navigation keys		
7	Auto button	С	OK button		
8	Reset button				



1.8 DISPLAY

	ler Base efault)
00/00/	/00 00:00
<u></u> 42° .≓	1,5 bar 70°

Boiler complete



ICON	DESCRIPTION
26/10/15 12:30	Date and time
Ð	Key lock active
<u>42°</u>	Sanitary set temperature and set temperature level
<u>70°</u>	Heating set temperature and set temperature level
م و ر ا	Warning scheduled maintenance
	Heating mode ON (without request)
	Heating mode ON (with request)
Ţ.	Sanitary mode ON (without request)
,	Sanitary mode ON (with request)
<u> </u>	Flame ON and Burner power level
<u>1,5 bar</u>	Heating circuit pressure
	Error message
AUTO	Auto function ON
COMFORT	Comfort function ON
20,5°1 ³	Room temperature and zone number
↓ 10°	External temperature (with external probe connected)
((·	Wi-Fi active
ţ.	Wi-Fi waiting configuration



	Solar manager connected
00 02 04 06 08 10 12 14 16 18 20 22 24	Heating scheduled time program



2 OPERATION

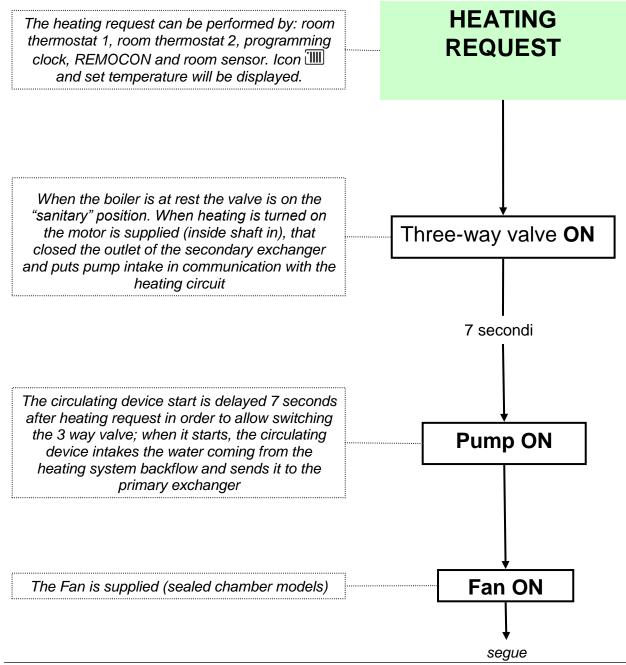
2.1 HEATING MODE: OPERATING LOGIC

OPERATION RANGE 40°C ÷ 82°C

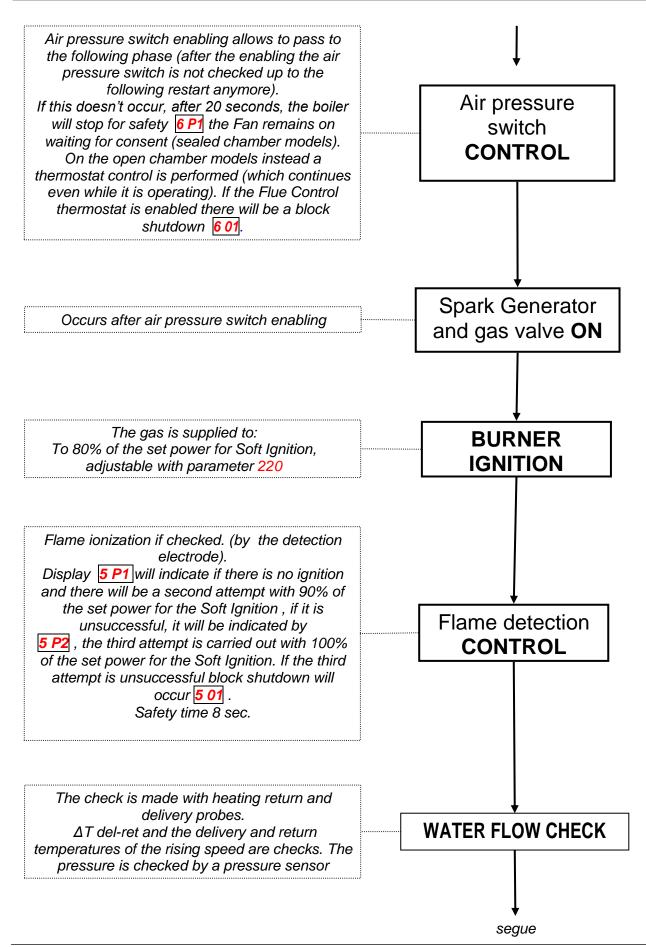
By pushing the buttons "+" o "-", you can see on the display (for 4 seconds) the set temperature.



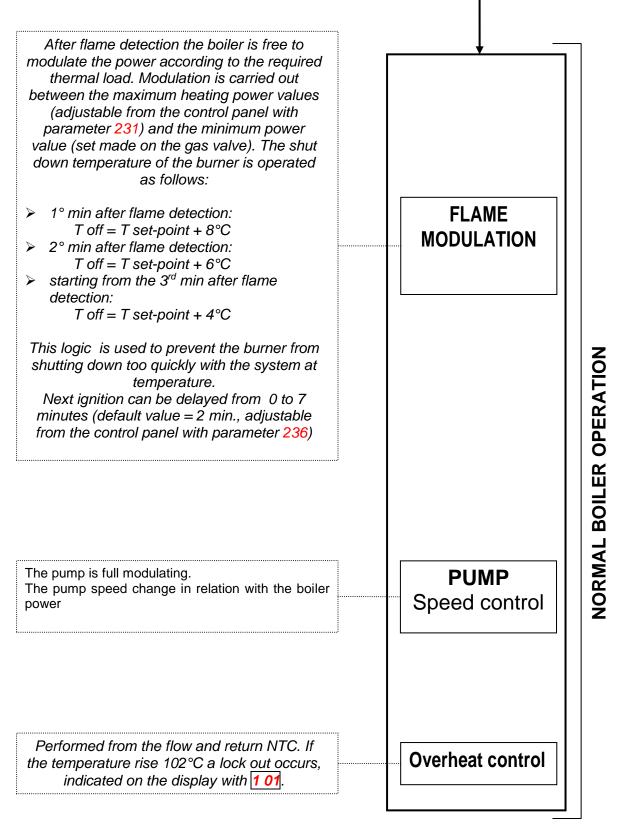
Through the parameters 425 (min) and 426 (max) is possible to set the maximum and the minimum heating temperature.









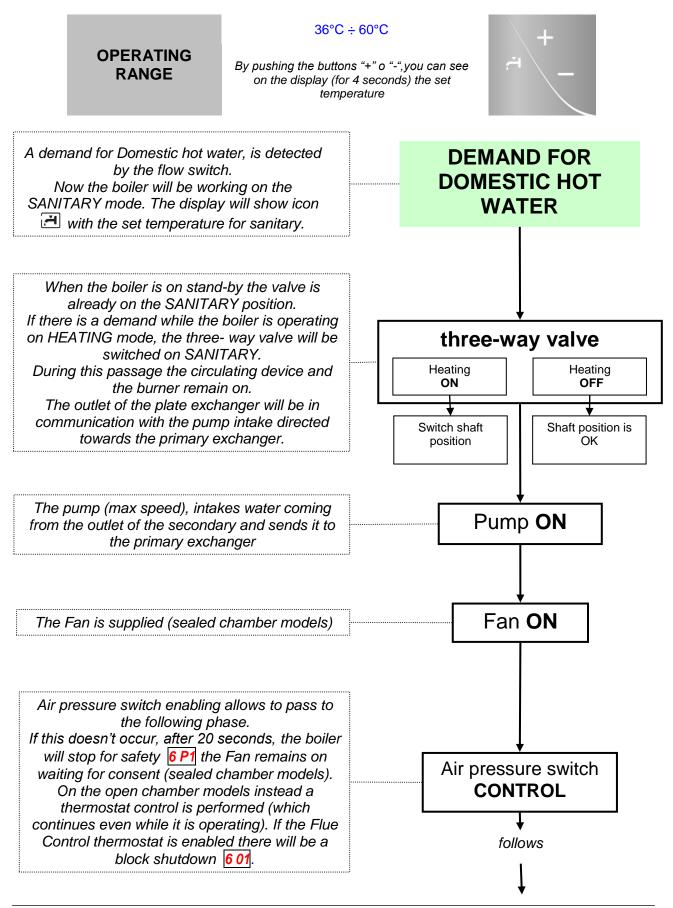


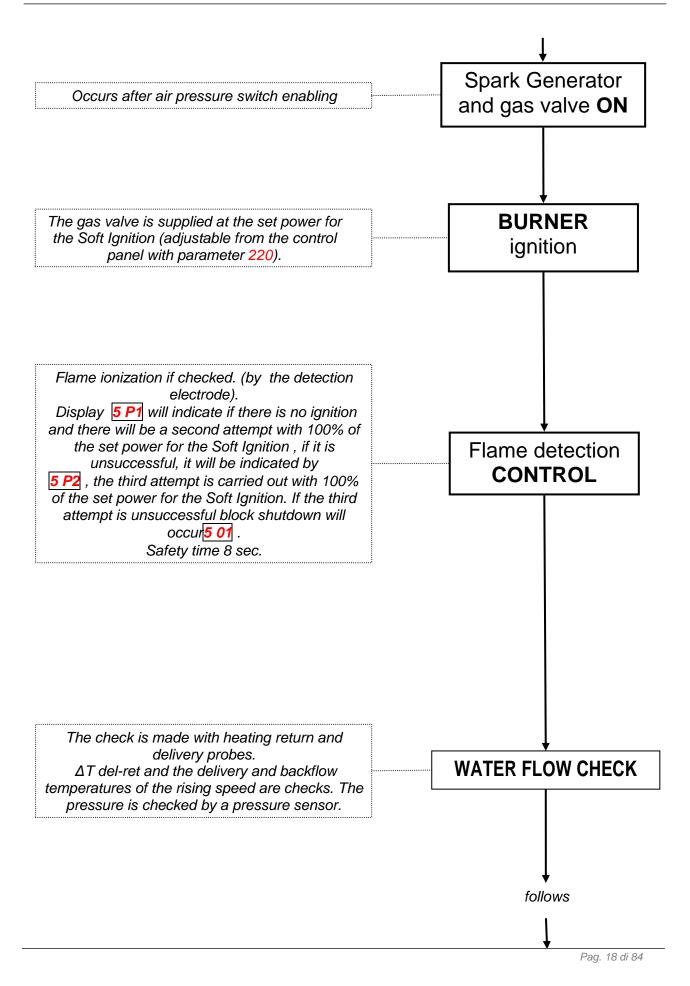
N.B. Starting from heating request, the "**limit temperature**" (88°C, not adjustable fixed value) remains on executed by the primary exchanger outlet probe (NTC 1).

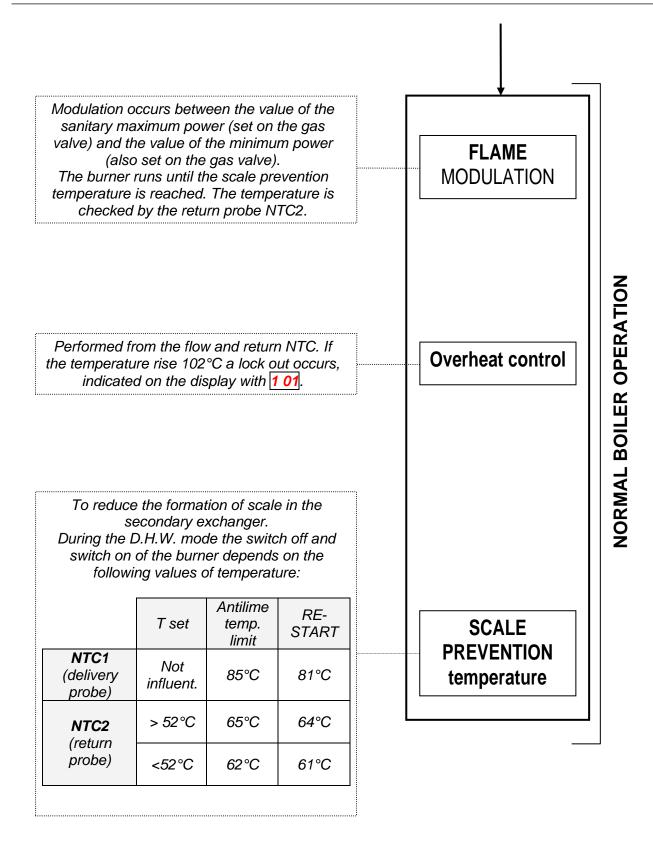
If there is a bad circulation through the heating system, the **automatic by-pass** can be opened (max capacity 350 l/h).



2.2 SANITARY MODE: OPERATING LOGIC







N.B.: The sanitary switch-off logic could be changed by the parameter 2 53:

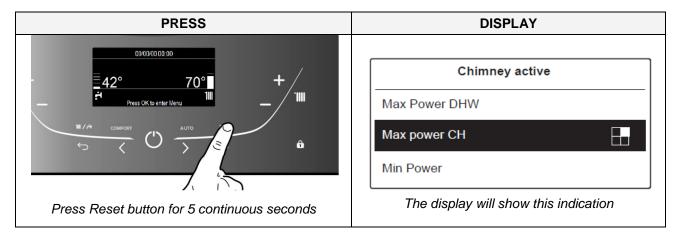
- 0 : Anti-scale (62 o 65°C) ⇒ default
- 1 : Set-point + 4°C

3 SPECIAL FUNCTIONS.

3.1 FLUE CLEANER" Function.

This function is used to perform proper boiler combustion analysis and maximum and minimum gas calibration.

Follow the instructions below to enable it:



- With the boiler on "Winter" mode, the 3-way valves is positioned on "heating" and the burner turns on even without heating requested.
- With the boiler on "summer" mode:
 - o without sanitary demand the burner turns on in heating;
 - with sanitary demand the burner turns on in sanitary.
- The delivery temperature (NTC1) is checked during the "Flue cleaner" function, as follows:
 - > "summer" mode → Off: 86°C; On: 81°C;
 - ▶ "winter" mode \rightarrow Off: 89°C; On: 84°C.

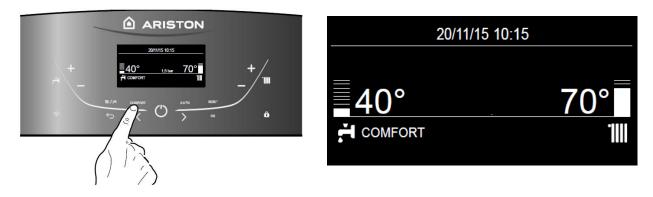
Three different powers can be selected when the function is enabled, after the activation of the function the boiler goes at the maximum heating power, after that is possible change it:

	PRESS	DISPLAY	POWER
Push the button ">"	ARISTON 2011/15 02:57 40° Ar 1.9 Jan 70° C Hualing active 100 100 100 100 100 100 100 10	Chimney active Max power DHW Max power CH Min	Max sanitary
Push the button ">"	ARISTON 2011/15 09:57 40° &rr 1,0 bar 70° d' C Hading adve 10/4 C Hading adve 10/4 C Hading adve 10/4 C Hading adve 10/4 C Hading adve C Hading Allio C Hading Al	Chimney active Max power DHW Max power CH Min power	Minimum

To exit the "Flue cleaner" function press the RESET button. However after 30 minutes the function will be disabled automatically.

3.2 "COMFORT" Function.

This function reduces the hot sanitary water output time. The objective is reached by keeping the primary circuit in the boiler hot. To enable this function push the comfort button.



Moreover, by means of parameter 2 50 you can set comfort function as follows:

- 0:disabled;
- 1: enabled for 30 minutes after sanitary request;
- 2: always enabled;

The operating range is variable and depends on the temperature set for the sanitary mode:

TEMP. SET FOR SANITARY MODE	OFF TEMPERATURE	ON TEMPERATURE
36	40	34
37	41	35
38	42	36
39	44	38
40	45	39
41	46	40
42	47	41
43	49	43
44	50	44
45	51	45
46	53	47
47	54	48
48	56	50
49	58	52
50	59	53
51	61	55
52	63	57
53	64	58
54	66	60
55	68	62
56	70	64
57	71	65
58	72	66
59	73	67
60	74	68

3.3 "ANTIFREEZE" Function

This function is enabled only if the ON/OFF selector is turned on position ON. It is operated by means of the temperature detected by the heating delivery probe (NTC1).

	CONDITION	EVENTS	TIME		
	CONDITION	- The PUMP is supplied on speed III			
1 sT CASE	The temperature detected by probe NTC1: Ranges between 3°C and 8°C	- The 3-WAY VALVE alternatively switches the position of the shaft from 1 minute on "heating" to 1 minute on "sanitary" mode	Until the NTC1 temperature is ≥ 9°C		
	autor	The DISPLAY shows the icon ** If, after 20 minutes, NS described in the 1 st CASE are still present (3°C <ntc1<8°c) 2<sup="" automatically="" check="" events="" of="" the="">nd CASE EVENTS TIME</ntc1<8°c)>			
	CONDITION	EVENTS	T TIME		
The temperature detected by probe NTC1: Is below 3°C		 The BURNER turns on, supplied with minimum power; The 3-WAY VALE is positioned on "sanitary" and switch every 30 s DHW/CH When the temperature is ≥ 40°C the burner turn OFF. For 15 minutes the boiler maintain the temperature between 35°C and 40°C After 15 minutes there is 2 minutes of post circulation in heating Into 90 minutes if the temperature decreases again less than 8°C the burner switch on immediately. The DISPLAY shows the icon . 	Until the NTC1 temperature is ≥ 40°C		

If the NTC1 delivery probe is not working (open or short circuit) the "antifreeze" function check is followed by the NTC2 heating return probe but in these cases only the pump works (the burner doesn't light). The display doesn't show the antifreeze enabling code, but the error code of the NTC1 open or short circuit **1 10**.

The antifreeze is enabled even if the NTC2 return probe is not working (open or short circuit) but only the pump works (the burner doesn't light). In this case the display doesn't show the antifreeze enabling code, but the error code of the NTC2 open or short circuit 112.

The antifreeze is enabled even if the boiler is shutdown due to no flame detection 501 or blocked for over heat 101, but in these cases only the pump works (the burner doesn't light), and the display shows the error code of blocking and not the antifreeze enabling one.

If there is an interruption of the power supply, the boiler maintains in memory all the setting and when the power supply is on the boiler returns in the condition that had before the turning off.



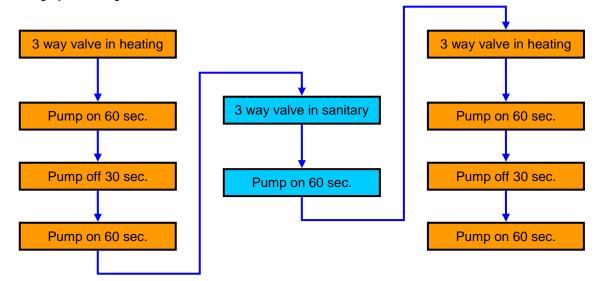
3.4 "WATER FLOW CHECK "

Check	When	What happens
Gradient Tdel > 7°C/sec (checked every 100ms)	Check always with the flame on, except during the first 4 seconds after flame detection.	 Immediate safety shutdown <u>1 P1</u>: 10 sec of post-circulation 10 sec of post-ventilation The boiler restarts after 10 sec. If the error occurs other 2 times within the following 4 minutes it will be shutdown <u>1 03</u> 20 sec of post ventilation 1 min of post circulation.
Gradient Tdel > 20°C/sec or Gradient Tret > 20°C/sec (checked every 100ms)	Check always with the flame on, and up to 7 sec after each turn off for temperature set or safety shutdown.	 Shutdown 1 04: 20sec of post ventilation 1min of post-circulation.
Tdel – Tret > 55°C	Check always with the flame on, and up to 7 sec after each turn off for temperature set or safety shutdown.	 Immediate safety shutdown <u>1 P2</u>: 10sec of post-circulation; 10sec of post ventilation. After 10sec the boiler restarts. If within 4 minutes from the first safety shutdown the defect occurs again there will be a safety shutdown <u>1 P2</u>: 10sec of post-circulation; 10sec of post-circulation; 10sec of post-circulation; 10sec of post ventilation. After 10sec the boiler restarts but the timer is zeroed. If within 4 minutes from the first safety shutdown the defect occurs again it will be shutdown <u>1 05</u>:
Tret > Tdel + 10°C	Check always with the flame on.	 If the defect occurs for 20 continuous seconds there will be a safety shutdown 1 P3: 10sec of post-circulation; 10sec of post ventilation. After 10sec the boiler restarts. If the defect occurs for 20 continuous seconds another 2 times within 4 minutes it will shutdown 106: 20sec of post ventilation; 10fection
Tret > Tdel + 30°C	Check always with the flame on.	. Shutdown <mark>1 07</mark> : 20sec of post ventilation; - 1min of post circulation

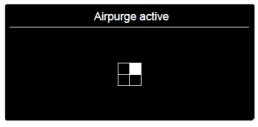
3.5 "COMFORT" Function.

This function can be activated by the installer by the parameter 271 (premendo il tasto "Menù/OK") or pressing of the key Winter/Summer (mode) for 5 sec (continues till to the finish (about 6') or pressing of the key Winter/Summer).

Its aim is to help to purge the residual air inside the primary circuit after a filling cycle. At the activation the following cycle is begun:



This cycle can be repeated several times, till the boiler and the heating system are completely purged from air.



3.6 "SELF ADAPTIVE HEATING RESTART DELAY"

With the parameter 2 35 it is possible chose the heating restart delay type:

- > 0: manual;
- 1: automatic.

MANUAL: with the parameter 2 36 it is possible set the heating restart delay between 0 and 7 min.

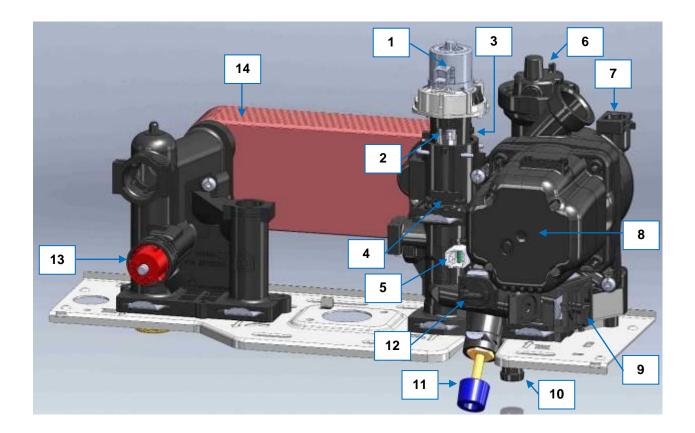
<u>AUTOMATIC</u>: the heating restart delay is calculated in base of the heating set-point temperature, see table below:

Set-point riscaldamento	< 50°C	51-60°C	61-70°C	71-80°C	> 80°C
Ritardo alla riaccensione (minuti)	5	4	3	2	1



4 HYDRAULIC BLOCK

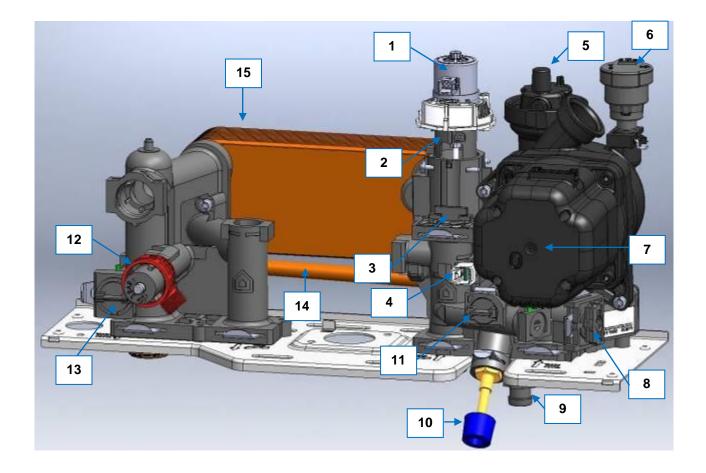
4.1 COMBI HYDRAULIC BLOCK – TILL JULY



	CAPTION					
1	3 way valve motor	8	Pump			
2	3 way valve	9	Heating filter and pressure gauge connection			
3	By-pass	10	Drain tap			
4	Sanitary flow switch	11	Filling tap			
5	Reed sensor	12	No back-flow valve			
6	Automatic air valve	13	3 bar safety valve			
7	Pressure sensor connection	14	Sanitary plate heat exchanger			



4.2 COMBI HYDRAULIC BLOCK – FROM AUGUST 2016



	CAPTION					
1	3 way valve motor	9	Drain tap			
2	3 way valve	10	Filling tap			
3	Sanitary flow switch	11	No back-flow valve			
4	Reed sensor	12	3 bar safety valve			
5	Automatic air valve	13	By-pass			
6	Pressure sensor	14	By-pass pipe			
7	Pump	15	Sanitary plate heat exchanger			
8	Heating filter and pressure gauge connection					



4.3 3-WAY VALVE

The boiler uses a 3-way to change the water distribution (heating system side or secondary exchanger side). It's managed by the PCB that drive the stepper motor. It is formed by a composite material body and an electric stepper motor.

With the boiler on stand-by the 3-way valve is positioned on sanitary mode.

The 3 way valve can have 3 different positions:

- Heating;
- Domestic hot water (DHW);

• Stand-by (position similar to DHW, but with the gasket uncompressed).

Every time that the boiler is supplied the 3 way valve motor does a reset procedure, it does 3 complete switching (DHW \rightarrow Heating \rightarrow DHW), after that the position is related to the boiler working mode. After DHW request (if there is not heating request), the e way valve remains in DHW position for 10 minutes, after that it goes in stand-by position.

At the end of the heating request (if there is not DHW request), after the post-circulation, the 3 way valve goes on DHW position and after 10 minutes it goes in stand-by position.

If the boiler is switched off through the ON/OFF button, the 3 way valve goes immediately in stand-by (if post-circulation is in progress, the 3 way valve goes in stand-by position at the end of the post-circulation).







The anti-sticking function of the 3 way valve is performed every 21 h after the last request.



<u>3 WAY VALVE MOTOR DISASSEMBLY:</u>

Before disassembly the 3 way valve is mandatory remove the stepper motor.

To remove the stepper motor the 3 way valve must be in DHW or stand-by position, otherwise it is not possible remove it. To do this it is enough switch off the boiler throught the ON/OFF button.

- Remove the motor blocking ring, rotating clockwise.



- Unblock the stepper motor

BLOCKED











- Remove the stepper motor.

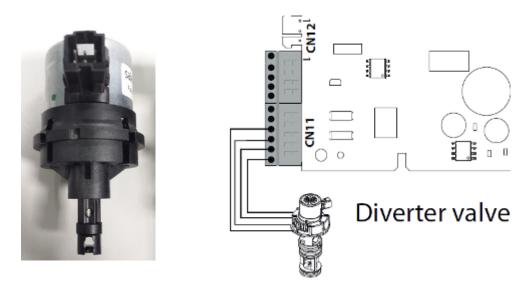


- Remove the 3 way valve (to do it easier it is possible use a flat screwdriver).



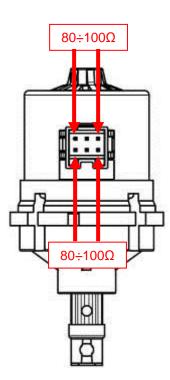
4.3.1 Stepper motor

The stepper motor is managed from the PCB. Switching time (Heating \rightarrow DHW or DHW \rightarrow Heating) : about 3sec,.





To check the stepper motor is possible measure the resistance between the following pins. If it is between 80 and 100 Ohm it means that the coils of the stepper motor are ok.

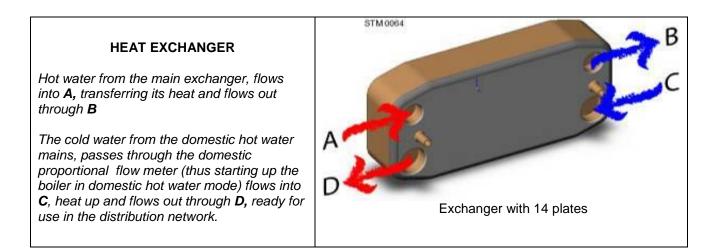




4.4 SECONDARY EXCHANGER

The secondary exchanger is fixed to the hydraulic unit with two screws.

The two points where the screws are fixed are asymmetric with the body of the exchanger so that it can be assembled only in the proper position.



4.4.1 Antiscale limit temperature

Reduces the formation of scale in the secondary exchanger. During SANITARY MODE operation the burner turn off and restart depends on the temperature values detected by probes NTC1 and NTCs indicated here on the right.

	T set	Antiscale limit temp.	START
NTC1 (delivery probe)	Not influent	85°C	81°C
NTC2 (return probe)	> 52°C	65°C	64°C
	<52℃	62°C	61°C



4.5 PUMP UNIT

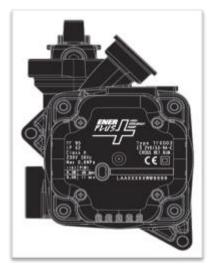
The pump is full modulating. The modulation is according to the boiler power in heating.

In sanitary the pump goes always at the maximum speed.

Pump model: 1Waf ES 2VK/53-9A-C.

Electrical power supply: 230Vac.

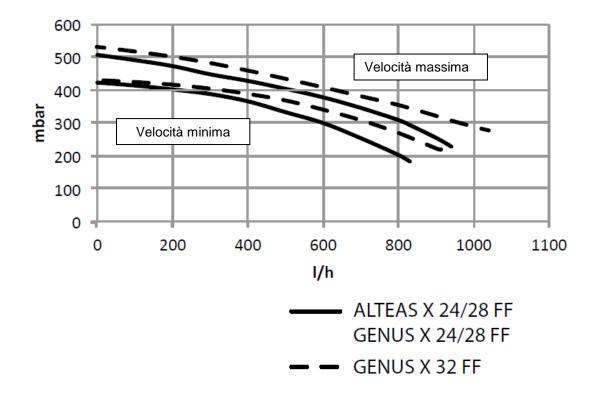
Electrical consumption:46W (max speed).



PAR.	NOTE
245	Max pump speed (settable between 75 and 100)
246	Min pump speed (settable between 40 and par. 245

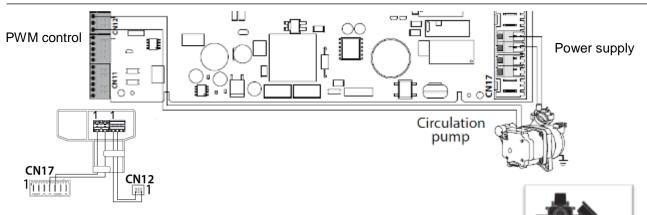
Setting the parameter 246 like the parameter 245 the pump works always at fixed speed.

Setting the parameter 246 and 247 to 75 the pump works at the speed that is like the low speed in the pump modulating in 2 step, at this speed is guaranteed the by-pass working.



Training manual ALTEAS X and GENUS X

ARISTON



There is one bicolor led (green and red) in the frontal part of the pump:

- Led off: pump off or not supplied;
- Led green on fix: pump on with stable speed;
- > Led green on blinking: pump on with speed changing;
- Led red on fix: pump blocked; with the system empty or with air inside the system switch-on alternatively the red led and the green blinking.

With the PWM wire disconnected (main PCB connector CN12) the pump goes at the maximum speed.

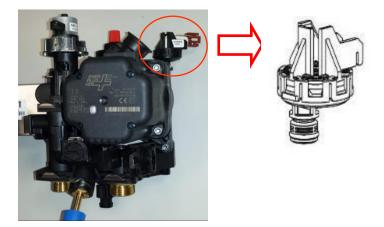
4.5.1 Types of post-circulation

Post-circulation after:	3 way valve position	Time of post circulation	Speed pump
Switching off due to:			
Room thermostat opening	Heating	3 min (set by parameter 237 beetwen 0 e 15')	Min/Mean
Heating Off by Summer/Winter button	Heating	3 min (set by parameter 237 beetwen 0 e 15')	Min/Mean
NTC delivery > T set +4	Heating	continuasly	Min/Mean
NTC return > 62°C or 67°C	Sanitary	continuasly	Max
End of sanitary demand	Sanitary	Par. 254=0 → 30 sec if:Tdel<75°C; 3 min if Tdel>75°C; Post circulation: 30sec	Max
	- ·	Par. 254=1 → 3 min	
End of comfort cycle	Sanitary	30 sec	Max
End of antifreeze function	Heating / Sanitary	2 min	Max
End of chimney sweeping function	Heating	1 min	Min
Solar sensor	Sanitary	30 sec	Min
Errors			
Pressure sensor (102), Low pressure (108, 111)	Heating	40 sec	Min
No circulation (103, 104, 105, 106, 107)	Heating	1 min	Max
Flame missing, flame lift (501, 504)	Heating	2 min	Min
Overheat (101), Thermo fuse opening (610)	Heating	2 min	Min
No circulation (1P1, 1P2, 1P3)	Heating	10 sec	Max
Floor thermostat opened (116)	Heating	90 sec	Min

4.6 HEATING PRESSURE SENSOR

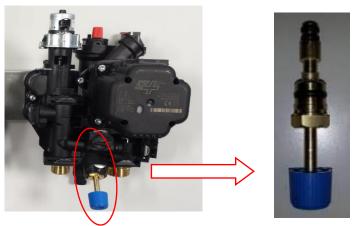
The proportional pressure sensor measures the pressure of the primary circuit, which is shown on the display.

If the pressure decreases below the value set by parameter 241 (default : 0,6bar) occur a warning (1 P4), but the boiler continues to operate normally; If the pressure decreases below the value set by parameter 240 (default : 0,4bar) occur a safety shout down (1 11).



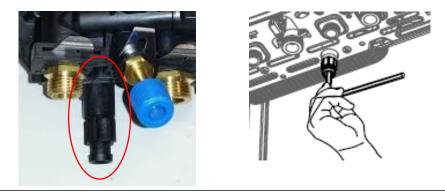
4.7 FILLING TAP.

To fill the heating circuit use the tap positioned under the hydraulic group support, pull down the handlebar and after rotate in anticlockwise.



4.8 DRAIN VALVE.

To empty the system turn the proper tap positioned on the lower part of the boiler anti-clockwise





4.9 BY-PASS – TILL JULY 2016

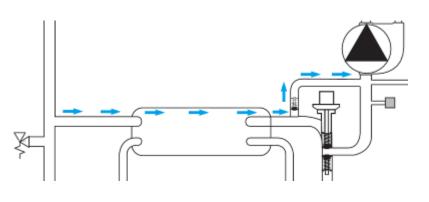
The boiler has an automatic by-pass and, therefore no regulation is required. In the case of load losses in the system caused for example by the intervention of thermostat or area valves, the by-pass guarantees a flow in the condensing main exchanger of at least 350l/h (on the combi boiler this circulation is done through the DHW plate heat exchanger).

The by-pass is therefore designed to protect the condensing main exchanger from overheating in the case of poor or insufficient water circulation.

If this condition occurs, the system regulates the power normally and then switches off the main burner when the set-point temperature is reached.

In the combi boiler the by-pass is positioned in the return group and behind the 3 way valve.





In the Combi boiler to remove the by-pass it needs to remove before the ring that fix the 3 way valve motor.



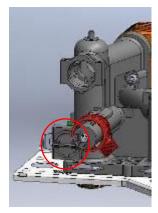


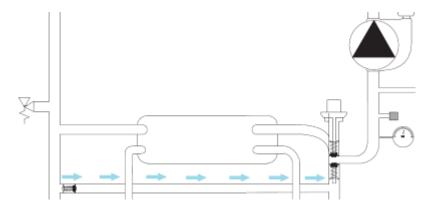
4.10 BY-PASS – FROM AUGUST 2016

The boiler has an automatic by-pass and, therefore no regulation is required. In the case of load losses in the system caused for example by the intervention of thermostat or area valves, the by-pass guarantees a flow in the condensing main exchanger of at least 350l/h.

The by-pass is therefore designed to protect the condensing main exchanger from overheating in the case of poor or insufficient water circulation.

If this condition occurs, the system regulates the power normally and then switches off the main burner when the set-point temperature is reached.









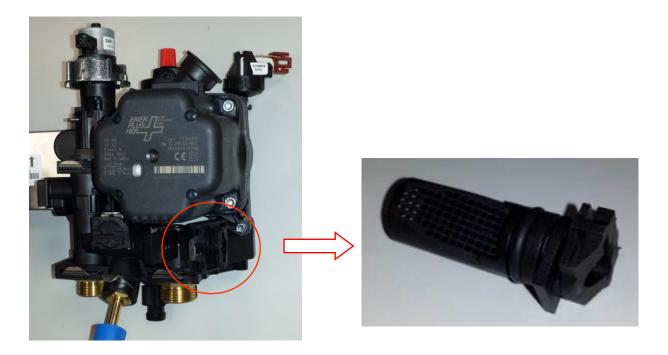
4.11 PRIMARY HEAT EXCHANGER

The heat exchanger transmits heat of the combustion products to the primary circuit water.

Model	Dimensions
24 kW CF	260 x 180 mm
30 kW CF	300 x 180 mm
24 kW FF	220 x 180 mm
30 kW FF	260 x 180 mm
32 and 35 kW FF	300 x 180 mm
24 kW CF	300 x 180 mm

4.12 HEATING FILTER

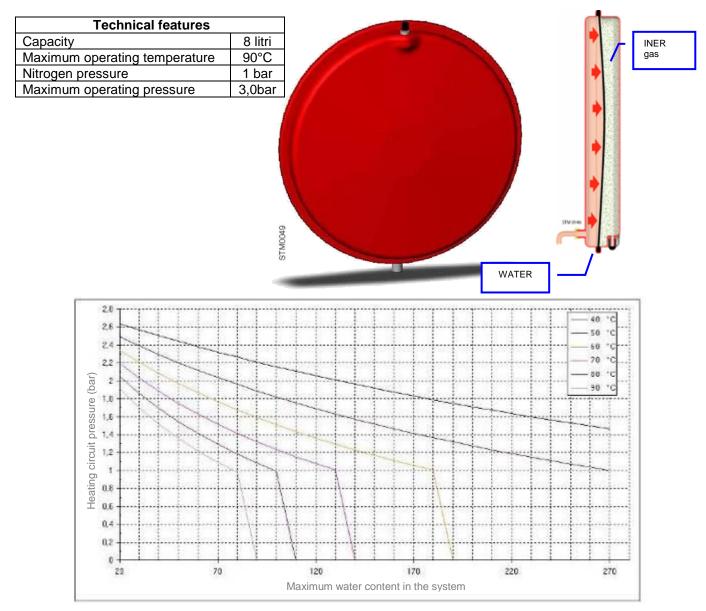
On the heating return unit there is a filter that can be reached from the front side of the boiler. To inspect and clean the filter follow the instructions shown below.





4.13 EXPANSION VESSEL.

The expansion vessel absorbs primary circuit water expansion when there is a boiler temperature raise. It is constituted by two parts separated by a SBR rubber membrane. On one side nitrogen on the other water of the primary circuit. The nitrogen chamber (which can be compressed) absorbs the water volume increased because of temperature raise.





4.14 SANITARY PROPORTIONAL FLOW METER.

The DHW flow meter is positioned in front of e way valve.

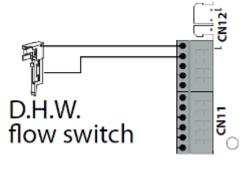
When turned on sanitary mode, the flow of water passes through the flow switch (on/off), the float moves upwards and through the magnet close the reed sensor contact and the PCB know that the tapping is in progress.

A cold water inlet filter is built-in the sanitary flow meter to stop impurities from getting in.

There is also an anti-hammer device (through the PCB) that can be set by parameter 2 52 between 0.5 sec and 20 sec (default 0.5 sec).

It is possible check if the contact is open or closed through the connector CN11.

Flow capacity on: 2 l/min Flow capacity off: 1,4 l/min



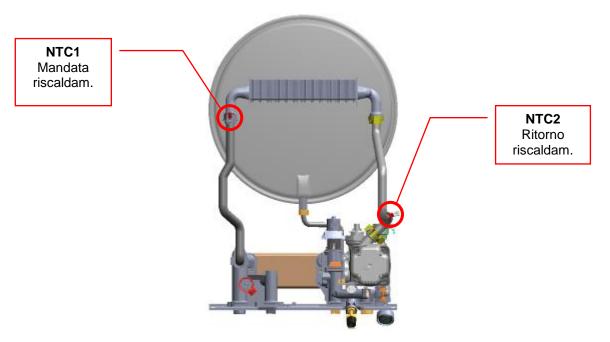




4.15 TEMPERATURE PROBE

To check the delivery and return temperature use the two contact sensor. To read the sanitary water temperature the NTC1 heating delivery is used.

IMPORTANT!!!! Do not use conducting paste for the contact sensors because they alter the resistance value.



	PROBE ERROR CODES
1 10	NTC1 heating delivery probe open or short circuit
1 12	NTC2 heating return probe open or short circuit

TEMPERATURE (°C)	RESISTANCE (kOmh)
0	27
10	17
20	12
30	8
40	5
50	4
60	3
70	2
80	1,5



5 GAS UNIT

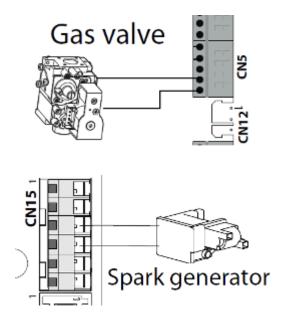
5.1 SIT 845 SIGMA GAS VALVE.

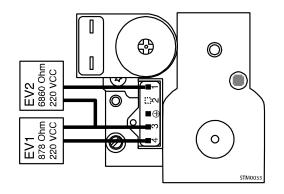
The gas valve mounted is a SIT 845 SIGMA valve fitted with two operators supplied at 220VCA that consent or cut off the gas supply to the main burner. A low voltage (24V) modulator is mounted on the valve to regulate the outgoing gas pressure of the valve according to the readings detected by the electronic P.C.B. via the temperature probes. The modular is used for both natural and liquid gas. The valve is also fitted with component NAC504 that has the function of powering both the main burner ignition transformer and valve. The valve is prearranged to work with different types of gas without having to replace any part, but need only to change the nozzle. The maximum inlet pressure with which the gas valve can work is 60mbar.



- 1 inlet pressure gauge
- 2 outlet pressure gauge
- 3 min power adjusting screw
- 4 max power adjusting nut

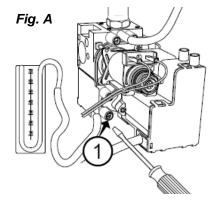
5.2 SOLENOID VALVE ELECTROPNIC CONNECTION DIAGRAM.





5.3 GAS REGULATIONS.

5.3.1 SUPPLY PRESSURE CHECK.



SUPPLY PRESSURE CHECK

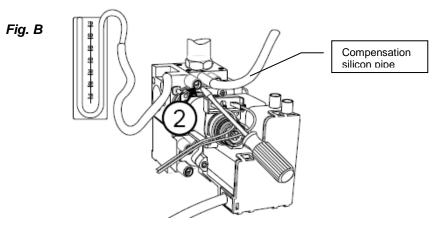
Loosen screw "1" (fig. A) and insert the pressure gauge fitting 1. pipe in the pressure intake.

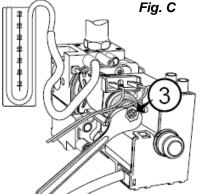
2. Put the boiler on maximum operating power (hot water tap open). The supply pressure must correspond with the one foreseen for the type of gas for which the boiler has been prearranged (refer to table below).

After checking tighten screw "1" and check the seal. 3.

MINIMUM SUPPLY PRESSURE				
METHANE G 20 BUTHANE G 30 PROPANE G 31				
17 mbar	25 mbar	25 mbar		

5.3.2 MAXIMUM SANITARY POWER CHECK.





1. To check maximum power, loosen screw "2" (fig.B) and insert the pressure gauge fitting pipe in the pressure intake.

2. Disconnect the compensation pipe of the air chamber (fig.B).

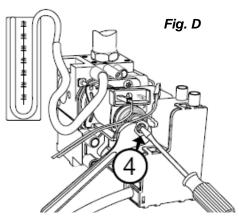
Start the boiler at maximum power with the flue cleaner function 3. (press Reset button for 5 sec.).

The supply pressure must correspond with the one foreseen for 4. the type of gas for which the boiler has been prearranged (refer to table below). If it does not, remove the protection cap and act on adjusting hexagon nut "3" (fig. C).
5. After checking tighten screw "2" and check the seal.
6. Reassemble the protection cap of the modulator.

- 7. Reconnected the compensation pipe.

OUTLET PRESSURE SANITARY MAX POWER (mbar)				
	G20	G31		
24 kW CF	11.9	34		
28 kW CF	11.2	36		
24 kW FF	12.2	35.5		
30 kW FF	12.3	35.3		
32 kW FF	10.8	33		
35 kW FF	10.8	33		

5.3.3 MINIMUM POWER CHECK.



1. To check the minimum power loosen screw "2" (fig.B) and insert the pressure gauge fitting pipe in the pressure intake.

2. Disconnect the compensation pipe of the air chamber (fig.B).

3. Have the boiler work on minimum power and disconnect a cable from the modulator (fig.D). The supply pressure must correspond with the one foreseen for the type of gas for which the boiler has been prearranged (refer to table below). If it does not correspond, act on adjusting screw "4" (fig.D) while holding the hexagon nut steady "3"(fig.C).

4. After checking tighten screw "2" and check sealing.

5. Reconnect the cable of the modulator.

6. Reconnect the compensation pipe

OUTLET PRESSURE MIN POWER (mbar)				
	G20	G31		
24 kW CF	2.2	6		
28 kW CF	2.2	7.2		
24 kW FF	2.3	6.8		
30 kW FF	2.4	7		
32 kW FF	2.1	6.8		
35 kW FF	2.1	6.8		

5.3.4 SOFT IGNITION POWER CHECKING

Regulation carried out on parameter 2 20

1. To check the slow ignition power, loosen screw "2" (fig.B) and insert the pipe of the pressure gauge in the pressure intake.

2. Disconnect the air chamber compensation pipe (fig.B)(sealed chamber).

3. Open the tap of the hot water, the burner turns on, disconnect the detection electrode in order to have the slow ignition pressure for 8 seconds before safety block.

4. Change parameter 2 20 (see paragraph 6.2 and 6.3).

OUTLET PRESSURE SOFT IGNITION (mbar)				
	G20	G31		
24 kW CF	2.2	6		
28 kW CF	2.2	7.2		
24 kW FF	4.5	6.8		
30 kW FF	5.6	7		
32 kW FF	4.9	8.6		
35 kW FF	4.9	8.4		



5.3.5 HEATING DELAY REGULATION.

- Regulation carried out on parameter 2 36

This boiler has a regulation that allows to change the delay time between the heating request and the burner ignition choosing between 0 and 7 minutes. This regulation is carried out on parameter 2 36.

5.3.6 HEATING MAXIMUM POWER REGULATION.

The boiler has two different maximum power: one for sanitary and one lower for heating (absolute maximum heating power).

The absolute maximum heating power is set by parameter 2 30. This parameter must be verified and eventually modified only and exclusively in the case of a gas change.

UTLET PRESSURE ABSOLUTE MAXIMUM HEATING POWER (mbar)			
	G20	G31	
24 kW CF	11	31.2	
28 kW CF	10.4	34.2	
24 kW FF	12.2	35.5	
30 kW FF	12.3	35.3	
32 kW FF	9.4	34.5	
35 kW FF	10.8	33	

To adjust the heating power at the heating circuit there is maximum heating power regulation (between minimum heating and absolute maximum heating power).

- - Regulation carried out on parameter 2 31

> This boiler has a regulation that allows to change the

maximum heating power by means of parameter 2 31.

5.3.7 TABELLA RIEPILOGATIVA GAS

				ALTEAS X 24 FF GENUS X		ALTEAS X 30 FF GENUS X		ALTEAS X 32 FF GENUS X		ALTEAS X 35 FF GENUS X	
				G20	G31	G20	G31	G20	G31	G20	G31
Lower Wobbe index	(15°C, 1013 m	bar) (MJ/m ³)	MJ/m^3	45,67	70,69	45,67	70,69	45,67	70,69	45,67	70,69
Gas inlet pressure			mbar	20	37	20	37	20	37	20	37
	Maximum d.H.	W.	mbar	12,2	35,5	12,3	35,3	10,8	33,0	10,8	33,0
Gas Burner Pressure	Maximum heat (parameter 230	0	mbar	12,2 (100)	35,5 (100)	12,3 (100)	35,3 (100)	9,4 (57)	34,5 (82)	10,8 (100)	33,0 (100)
	Minimum		mbar	2,3	6,8	2,4	7,0	2,1	6,8	2,1	6,8
Soft light (Parameter 220)		mbar	4,5 (43)	6,8 (5)	5,6 (48)	7,0 (5)	4,9 (44)	8,6 (54)	4,9 (44)	8,4 (54)	
Maximum heating power adjustment - Paraimetro 231		1	50	71	47	71	75	80	44	69	
Ignition delay - Param	eter 235						autor	natic			
Main Burner jets nr.		1	1	1	3	1	6	1	6		
Ø burner jets mm		mm	1,32	0,8	1,32	0,8	1,32	0,78	1,32	0,78	
Gas flow max/min		max D.H.W		2,73	2,00	3,17	2,33	3,65	2,68	3,65	2,68
(15°C, 1013 mbar)		max C.H		2,73	2,00	3,17	2,33	3,44	2,52	3,65	2,68
(nat - m3/h) (GPL - l	kg/h)	min		1,16	0,85	1,38	1,01	1,59	1,17	1,59	1,17

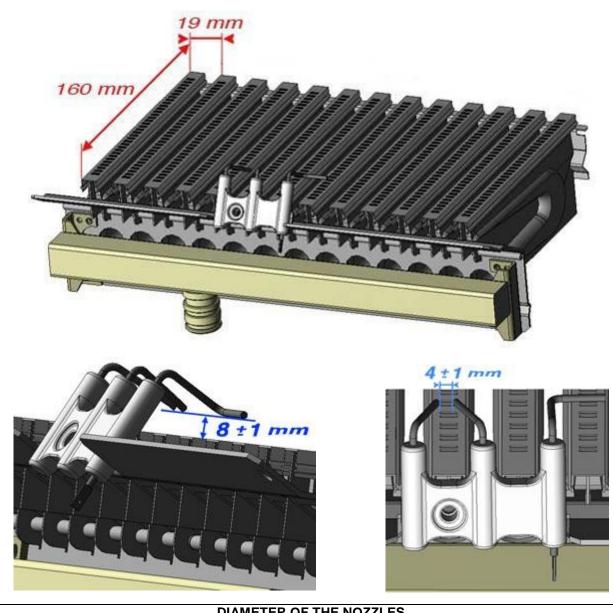
GENUS X 24 GENUS X 30 G20 G31 G20 G31 Lower Wobbe index (15°C, 1013 mbar) (MJ/m³) MJ/m^3 45,67 70,69 45,67 70,69 20 37 Gas inlet pressure mbar 20 37 Maximum d.H.W. 11,9 11,2 mbar 34,0 36,0 11,0 31,2 Maximum heating-absolute mbar 10,4 34,2 Gas Burner Pressure (parameter 230) (62)(89) (62)(91) 2,2 Minimum mbar 6,0 2,2 7,2 2,2 6,0 2,2 7,2 Soft light mbar (Parameter 220) (0) (0) (0) (0)Maximum heating power adjustment - Paraìmetro 231 75 78 77 80 Ignition delay - Parameter 235 automatic Main Burner jets 13 15 nr. Ø burner jets 1,25 0,75 1,25 0,75 mm max D.H.W 3,23 2,86 2,10 2,37 Gas flow max/min (15°C, 1013 mbar) 2,73 3,12 max C.H 2,00 2,29 (nat - m3/h) (GPL - kg/h) 1,16 0,85 1,38 1,01 min

ARISTON



5.4 BURNER

The same 19.0 mm pitch Polidoro burner is used on all the models. The electrodes (two ignition and one for flame detection) are constituted by one part. The ignition electrodes have to be kept a t a $4\pm1mm$ distance from the burner $8\pm1mm$ ramp. The detection electrode must be at least $8\pm1mm$ away from the burner. Any missed ignition of the burner after the safety time is displayed on the control panel with code 5 01. The minimum ionisation current is equal to 1microAmp. The ionisation voltage on the ground is equal to 110Vac.



DIAMETER OF THE NOZZLES						
	Number	G20	G30	G31		
24 kW CF	13	1,25 mm	0,76 mm	0,76 mm		
30 kW CF	15	1,25 mm	0,75 mm	0,75 mm		
24 kW FF	11	1,32 mm	0,80 mm	0,80 mm		
30 kW FF	13	1,32 mm	0,80 mm	0,80 mm		
32 kW FF	16	1,32 mm	0,78 mm	0,78 mm		
35 kW FF	16	1,32 mm	0,78 mm	0,78 mm		

5.5 IGNITION CYCLE.

The ignition sequence is carried out in two different ways depends if it is working on sanitary or heating mode:

- <u>SANITARY</u> if required the ignition cycle is repeated 3 times: <u>1st attempt</u> with the power of slow ignition, if at the end of the safety time (8 sec) the flame has not been detected it will be signalled <u>5 P1</u> and a second attempt will be made; <u>2nd attempt with</u> the power of slow ignition, if at the end of the safety time (8 sec) the flame has not been detected it will be signalled <u>5 P2</u> 3rd attempt will be made ; <u>3rd attempt</u> with the power of slow ignition, if at the end of the safety time (8 sec) the flame has not been detected it will be signalled <u>5 P2</u> 3rd attempt will be made ; <u>3rd attempt</u> with the power of slow ignition, if at the end of the safety time (8 sec) the flame has not been detected it will be shutdown <u>5 01</u> c with 40 seconds of post-ventilation at maximum speed and 2 minutes of post-circulation at minimum speed.
- <u>HEATING</u> if required the ignition cycle is repeated 3 times:
 <u>1st attempt</u> with 80% of the power of slow ignition, if at the end of the safety time (8 sec) the flame has
 not been detected it will be signalled <u>5 P1</u> and a second attempt will be made;
 <u>2nd attempt</u> with 90% the power of slow ignition, if at the end of the safety time (8 sec) the flame has not
 been detected it will be signalled <u>5 P2</u> 3rd attempt will be made;
 <u>3rd attempt</u> with the power of slow ignition, if at the end of the safety time (8 sec) the flame has not
 been detected it will be signalled <u>5 P2</u> 3rd attempt will be made;
 <u>3rd attempt</u> with the power of slow ignition, if at the end of the safety time (8 sec) the flame has not been
 detected it will be shutdown <u>5 01</u> with 40 seconds of post-ventilation at maximum speed and 2 minutes
 of post-circulation at minimum speed.

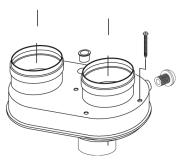
5.6 THE FUME DISCHARGE SYSTEM

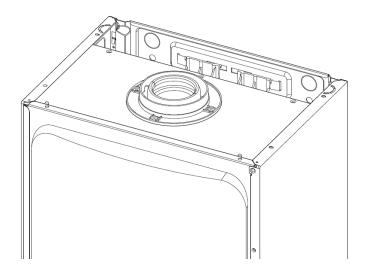
On the external part of the boiler there is a fume discharge collector.

COAXIAL SYSTEM

TWIN-PIPE SYSTEM









5.7 AIR PRESSURE SWITCH

The boiler uses a differential pressure switch to check correct evacuation of the fume:

≻24kW:	Off= 50Pa/0,50mbar;
	On= 60Pa/0,60mbar;
≻30kW:	Off= 74Pa/0,74mbar;
	On= 89Pa/0,89mbar.
≻32kW:	Off= 74Pa/0,74mbar;
	On= 89Pa/0,89mbar;
≻35kW:	Off= 74Pa/0,74mbar;
	On= 89Pa/0,89mbar.

The first pressure value is taken on the fan (intake "L" on the air pressure switch).

The second pressure values is taken inside the combustion chamber (intake "H" on the air pressure switch). Actually two negative pressure values are used (in relation to the atmospheric pressure) but that counts most of all for the air pressure switch, is that there is an appropriate pressure difference (which can be measured with a differential pressure gauge connected to the two pressure intakes located on the upper side of the boiler).

<u>Air pressure switch</u> is not carried out during operation. Any "opening" during operation is not detected.

6 07 : Pressure switch enabled already before the ignition sequence.

6 P1 : Pressure switch enabling missed with fan turned on.

5.8 FAN (fix speed).

The following fans are used:

- 24kW: 30W motor;
- 30kW: 60W motor;
- 32kW: 60W motor;
- 35kW: 60W motor

5.8.1 Post-ventilation

Switch Off	Post-ventilation time	
CH burning off	Par 243=0 →5sec	
Winter to Summer commutation	Par 243=1→3min	
CH Temp Reached burner off	Fai 243-1 7311111	
DHW burning off	Par.254=0	
DHW Antiscale off	Tflow>75°C→3min	
Storage Loading burner off (Tank)	Tflow<75°C→ 5sec	
Storage Loading burner off (System) (par.228=2)	Par.254=1	
Storage Loading burner off (Antilegionella)	always 3 min	
Comfort Pre-heating burner off	5 sec	
Chimney function end burner off	4	
Chimney function Temp reached burner off	1 min	
Antifreeze Temp Reached burner off (Tflow > 40°C)	F	
Antifreeze burner off (end 15 min timer)	5 sec	
Fault	Post-ventilation time	
No Flame error (5P1 - 5P2)	10 sec (ATM)	
Flame lift error (5P3)	TO SEC (ATM)	
Water Flow Check Shutdown (1P1 – 1P2 – 1P3)	10 sec	
No Flame Error (501)	40 sec	
Overtemp Error (101)	40 Sec	
Water Flow Check Shutdown Error (103 – 104 – 105 – 106 – 107)	40 sec	
T Flow probe error (110)	E ana	
T Ret probe error (112)	5 sec	
Water Pressure error (108)	40 sec	
False Flame (502)	Always on	
APS Warning (6P1-6P2)	Always On	



5.9 EXHAUSTIC CONTROL (CF open chamber)

Supplying the card, the control system of proper combusted smoke exhaust is carried out by means of an automatic reset thermostat. "Fume protection" enabling stops the boiler on safety and it will be displayed on the control panel with the relevant error code $\boxed{6 \ 01}$

This intervention can be caused by:

A thermostat temperature raise, the fume enabling threshold is 75±3°C.

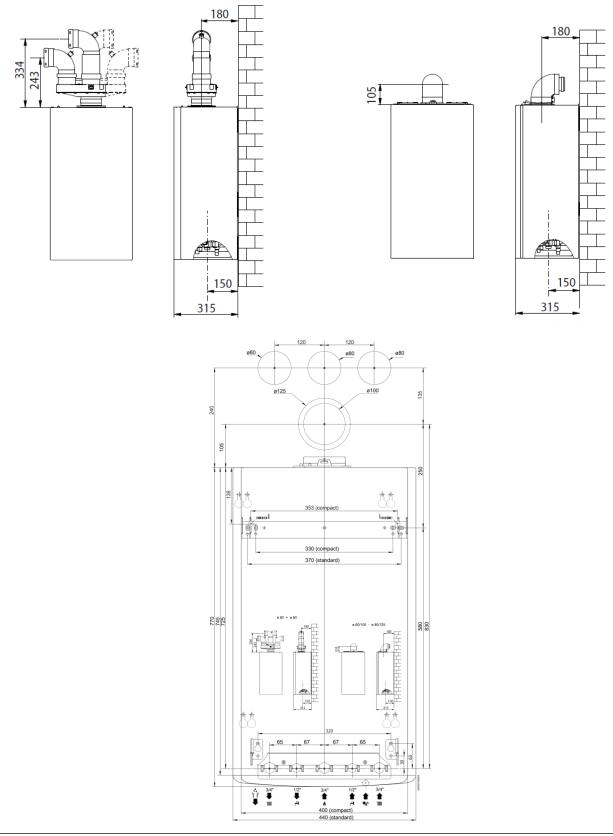
After 12 minutes after restoring the fumes thermostat the protection will be automatically disabled. Timing can be zeroed by the ON/OFF electric supply of the card.





5.10 EXHAUST SYSTEMS (sealed chamber FF)

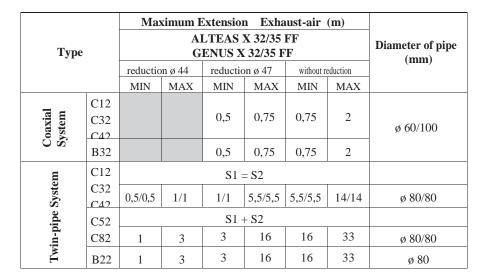
The boiler is arranged smoke exhaust 60/100mm. For 80/80mm it needs to use one adapter. Combustion analysis intakes are built-in the smoke exhaust slope (60/100) or in the adapter (80/80).





COAXIAL 80/100 e 80/125					
C12		C32		C42	
		TWIN PIPE 80/80			
C12	C32	C42	C52	C82	

Туре		May	kimum H	Extensio	n Exha	aust-air	(m)		
		GENUS X 24 FF							
		ALTEAS X 24 FF				Diameter of pipe (mm)			
		reductio	on ø 41	reduction	on ø 44	without r	eduction		
	1	MIN	MAX	MIN	MAX	MIN	MAX		
Coaxial System	C12 C32 C42			0,5	0,75	0,75	4	ø 60/100	
C S.	B32			0,5	0,75	0,75	4		
ш	C12			S1	=S2			-	
Twin-pipe System	C32 C42	0,5/0,5	5/5	5/5	13/13	13/13	20/20	ø 80/80	
ipe	C52	S1+S2							
in-p	C82	1	14	14	30	30	45	ø 80/80	
Tw	B22	1	14	14	30	30	45	ø 80	
Туре		May	ximum F			aust-air	(m)	-	
		ALTEAS X 30 FF GENUS X 30 FF			Diameter of pipe (mm)				
		reductio	on ø 41	reduction	on ø 44	without r	eduction		
		MIN	MAX	MIN	MAX	MIN	MAX		
Coaxial System	C12 C32			0,5	0,75	0,75	4	ø 60/100	
Sh C	C42 B32			0,5	0,75	0,75	4		
я	C12			,	=S2	- ,	1		
Twin-pipe System	C32 C42	0,5/0,5	5/5	5/5	11/11	11/11	24/24	ø 80/80	
ipe (C52	S1+S2			1				
id-ui	C82	1	14	14	30	30	50	ø 80/80	
Twi	B22	1	14	14	30	30	50	ø 80	



5.11 EXHAUST SYSTEMS (CF open chamber)

The boiler so that both $\underline{0130mm}$ and $\underline{0125mm}$ smoke exhausts can be assembled on it (without any adapters). With both diameters the minimum length of the smoke exhaust is equal to $\underline{1 \text{ meter}}$.



ARISTON



6 ELECTRIC AND ELECTRONIC SYSTEM

6.1 MAIN CARD

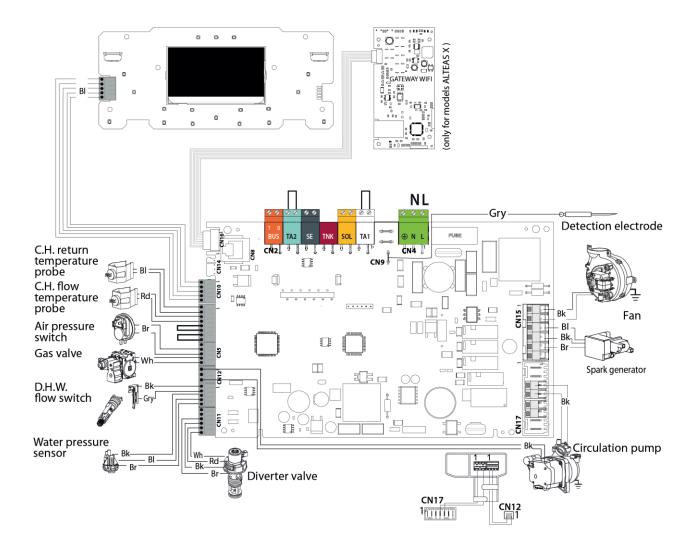
The boiler uses a **GALEVO2 SE** electronic card for complete checking of the boiler and one users interfaces display LCD;

The **GALEVO2 SE** electronic card is protected by two 2A, 250 VAC fuses and a VDR protects the card against supply voltage peaks up to 275VAC. The supply voltage tolerance is 230 Vac +10% -15% and does not have to comply with the phase and with neutral.

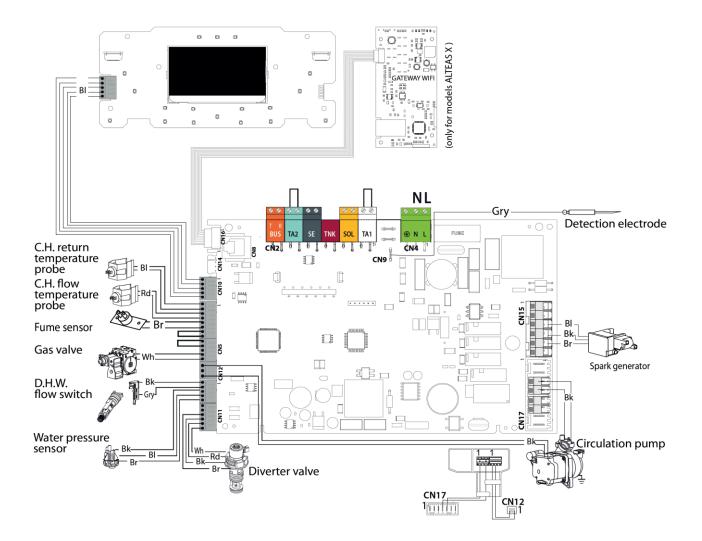




6.1.1 ELECTRIC DIAGRAM FF.



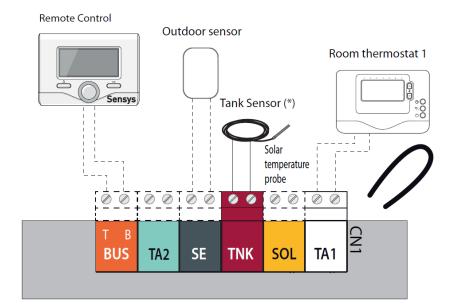
6.1.2 ELECTRIC DIAGRAM CF.

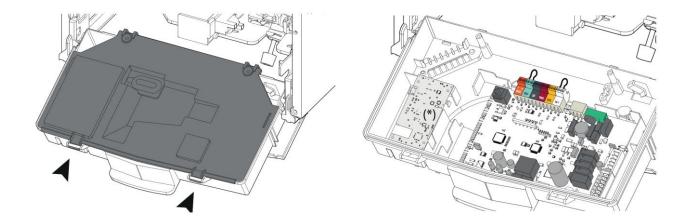




6.2 PERIPHERALS CONNECTION

- Room thermostat 1 (Crono thermostat available also wireless version);
- Room thermostat 2 (Crono thermostat available also wireless version);
- Room sensor ;
- Outdoor sensor;
- All Bus-Bridgenet devices.







7 WI-FI (only Alteas and Genus Wi-Fi)

In the boilers Alteas and Genus Wi-Fi the Wi-Fi module in embedded.

7.1 CONNECTION TO INTERNET

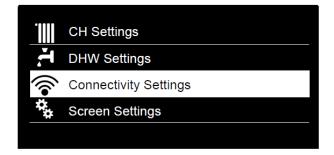
a) With the boiler on the Wi-Fi button is backlighted (see picture below) and it indicates that the Wi-Fi module is switched on.



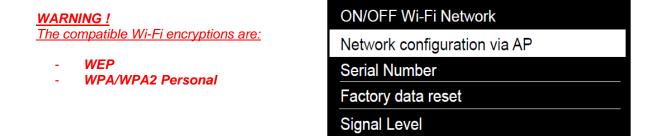
b) With the boiler on the Wi-Fi icon is on (see picture below) and it indicates that the Wi-Fi module is not yet connected with home Wi-Fi network.

<u></u>	10/04/16 16:10 🔒 🖋 🏠 10°
<u>40°</u>	70°
÷.	Stand-by

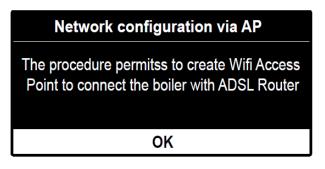
c) Push the button "OK" to enter in the menu, through the button ">" select "Connectivity Settings" and push the button "OK" 2 times.



d) Make sure that home Wi-Fi network is ON, select "Network configuration via AP" and push the button "OK".

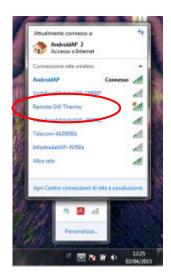


e) Push the button "OK", the product will create a new Access Point to start the Wi-Fi network configuration that remains active for 10 minutes.



f) Open the network settings of your internet device (smartphone, tablet, PC) and search for available Wi-Fi network. Select **"Remote Gw Thermo"** network.

Network configuration via AP
Now, you have to connect your
smartphone or PC to the Wi-Fi
"Remote Gw Thermo".
Open the app or by the browser go to
the web page link: 192.168.1.1



- g) Wi- Fi Configuration (is possible via App or via Browser)
 - Wi-Fi configuration via App

Download and start the App according to the configuration wizard.



• Wi-Fi configuration via Browser

Otherwise, open the web browser (Internet Explorer, Safari, Chrome, etc.) and enter the link **192.168.1.1** in the address bar.

Nuova scheda 🛛 🛪 📃					81.00	6 3
						☆ ≣
🗄 App 🐨 Home - Ariston 🙆 Ariston Thermo 🕅 Ariston	🔇 🔇 Chaffoteaux 🚦 Ministero dello	🛊 Ministero dell'A 🖛 ENEA 🗋 Efficienza energ.	. 🖬 CTI Comitato T.,	🗅 Energia e Dinto	🚼 FGAS Portale ::	-
					+Tu Genali Immagini	
	C	DOOSIC				
	Cerca su Google o digita TURL		ą.			

There are two possibility:

a) AUTOMATIC (recommended)

- Select your own wireless (SSID) network and enter the password
- Leave the default setting DHCP=ON
- Click Confirm

	▼!∡ 🔳 10:50
192.168.1.1	:
	· · · · · · · · · · · · · · · · · · ·
	point data and press Confirm! button in order ed with first configuration.
SSID List: SSID: Authentication: Authentication Type: Password: DNS/DHCP: Static IP Address: Network Mask: Gateway Address: DNS Address:	Ariston_T_and_1 Ariston_T_and_1 Wpa & Wpa2 Personal Open Open ON
	Confirm!



b) MANUAL

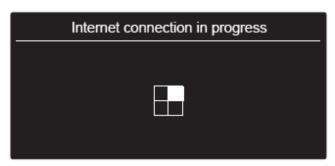
- Keep the selection SSID=Manual
- Write the name of the Wi-Fi network in the "SSID" field. State the type of authentication used in the "Authentication" and "Authentication Type" fields and enter the password
- Select DHCP=OFF
- Enter the static IP address assigned to the gateway
- Enter the network mask
- Enter the Ips of the router and of the DNS
- Click Confirm

	▼! 🗖 10:51
192.168.1.1	:
	nt data and press Confirm ! button in order vith first configuration.
SSID List: SSID: Authentication: Authentication Type: Password: DNS/DHCP: Static IP Address: Network Mask: Gateway Address: DNS Address:	Ariston_T_and_I Ariston_T_and_I Wpa & Wpa2 Personal Open Open IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII
	Confirm!

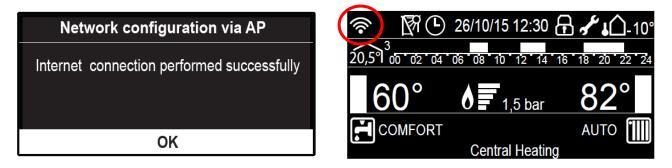
h) After some seconds, the display will show the following message, meaning that the connection to the router has been established: push the "OK" button.

Network configuration via AP
ADSL router connection established
OK

i) The display shows the following message, while it try to reach the Internet provider.



j) If the connection is performed successfully the display will shows that the connection is ready. Pressing "OK", in the home screen the WiFi icon will appear on the top.



k) If the local Wi-Fi network configuration is unsuccessful (the display shows that the connection to the router cannot be accomplished), repeat the previous procedure starting from point "e". This procedure must be repeated each time the home Wi-Fi network is modified (i.e., router replacement or changes in the Wi-Fi network settings).

The procedure can fail if:

- The Wi-Fi signal is weak;
- The inserted password is wrong;
- The router is switched off.

In this case, the Wi-Fi icon in the home screen is the same of point "b".

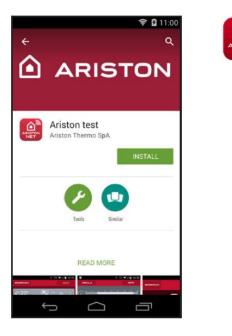


7.2 INTERNET SERVICES ACTIVATION

7.2.1 Remote control (RC) – End user

The functions of remote control for end user are reachable through App or Web App.

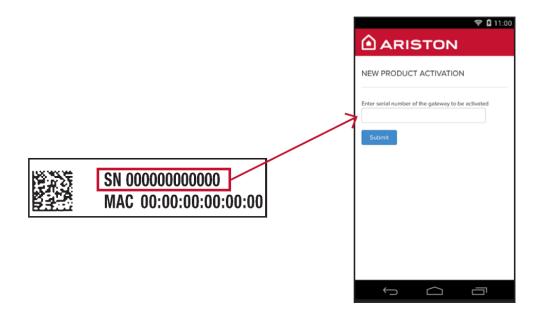
- <u>App</u>
- Download the official App Ariston Net



Register your account by entering your details (you can register your account and product only after connecting the device to Internet).
 You will be sent an e-mail with an e-mail address confirmation link.

Log-in	
	REGISTRATION
Username (Email)	User name (email)
Password	Secondary email
🕑 keep me logged in	
LOG-IN	Password
Forgot password?	Confirm Password
SIGN UP	
	Name
DEMO	Sumame

- Click on the link and enter the serial code found in the bottom part of the boiler control box.



- Start control your system.



IMPORTANT:

You can control your system with several devices at once, simply use the same credentials to log in. The App includes an option for registering more than one gateway with a single user account.



• <u>Web App</u>

Access from web browser to Ariston Net: <u>https://www.ariston-net.remotethermo.com</u>

Make the registration:

ARISTON
Email
Password
Remember me
Login
Register yourself (for final users only) Password dimensional

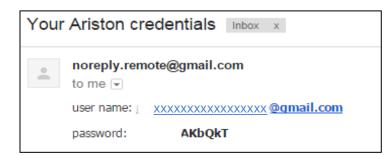
7.2.2 Remote diagnostics (RD) – After sales service

The After sales services can access on platform of remote diagnostic through web browser on Ariston Net: <u>https://www.ariston-net.remotethermo.com</u>

Ariston Thermo will create the account for the After sales service with the *e-mail provided from the same* assistance.

Then the After sales service will receive one e-mail where there are written the credentials for the access:

- The username is the e-mail provided from the same assistance
- The password is on the e-mail received and can be changed after the access.



- For major details and information, is possible to download (on the dedicated area on site Ariston) the following guides:
- web App for After sales service
- web App and App for the user

7.3 ERRORS

The errors of boiler (and all components of the system connected through the Bus connection) are acquired from the Gateway and can be visualized through Ariston Net, from the After sales service and from the end user in different mode.

7.3.1 Remote control (RC) errors management – End user

The end user can only view the errors blockers for the boiler.

Is not possible to reset any error from remote (by App or by Web App). While the error is active, the App is usable but is not allow any operation till the error will be solved. On the Web App, when appears the error, contemporaneously appears also one notification.

Errors table viewable by the end user:

1	01	Overheat
1	02	Pressure Sens Error
1	03	Flow Check Failed
1	04	Flow Check Failed
1	05	Flow Check Failed
1	06	Flow Check Failed
1	07	Flow Check Failed
1	08	Filling Needed
1	11	Filling Needed
1	10	Send Probe Damaged
1	12	Return Probe Damaged
1	16	Floor Stat Open Circuit
1	18	Primary Probes Test Fail
2	01	DHW Probe Damaged
2	03	Tank Probe Damaged
2	05	DHW In Probe Open Circuit
2	51	DHW out sensor damaged
2	52	DHW in sensor damaged
3	01	Display EEPR err
3	06	PCB Fault
3	08	Config type mismatch
3	09	Gas Relais check Failed
4	11	Room Sensor not available Z1
4	12	Room Sensor not available Z2
4	13	Room Sensor not available Z3
4	14	Room Sensor not available Z4
4	15	Room Sensor not available Z5
4	16	Room Sensor not available Z6
4	30	MF Function not defined
4	31	MF Temp sensor 1 damaged

4	32	MF Temp sensor 2 damaged
4	33	MF Temp sensor 3 damaged
5	01	No flame detected
5	02	Flame Sensed with Gas Valve Closed
5	04	Flame lift
6	01	Fumes Overflow
6	02	Fumes Overflow
6	04	Low fan speed
6	05	Flue Sensor Open Circuit
6	07	APS on FAN off
6	08	APS off FAN on
6	10	Exchanger Probe Open Circuit
6	12	Fan Error
6	P1	APS late closing
6	P2	APS close-open
6	P4	Low fan speed
7	02	Zone2 Send Probe Damaged
7	03	Zone3 Send Probe Damaged
7	05	Zone5 Send Probe Damaged
7	06	Zone6 Send Probe Damaged
7	22	Zone2 Overheat
7	23	Zone3 Overheat
7	25	Zone5 Overheat
7	26	Zone6 Overheat



7.3.2 Remote diagnostics (RD) errors management – After sales service

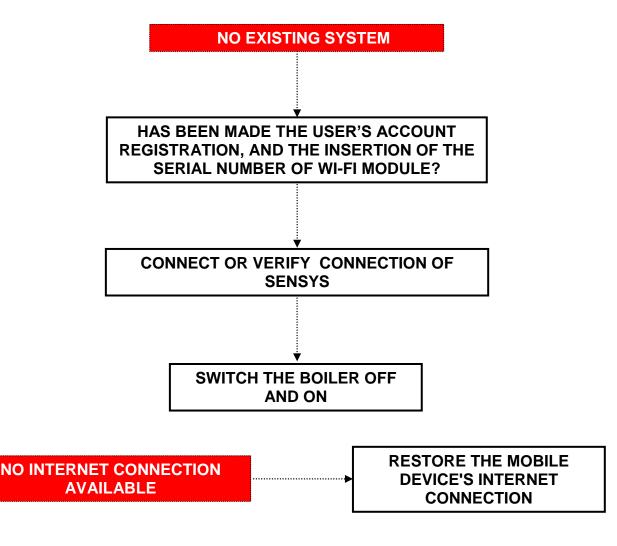
The After sales service can visualize through Web App <u>all errors generated from system</u> and contemporaneously when appears the error, <u>he receive one mail only for blockers errors</u>. He can also reset some errors from remote (the errors regarding the gas, are not resettable for security reasons)

Errors table resettable from remote:

1	01	Overheat	
1	03	Flow Check Failed	
1	04	4 Flow Check Failed	
1	05	05 Flow Check Failed	
1	06	06 Flow Check Failed	
1	07	7 Flow Check Failed	
6	04	Low fan speed	
6	12	Fan Error	

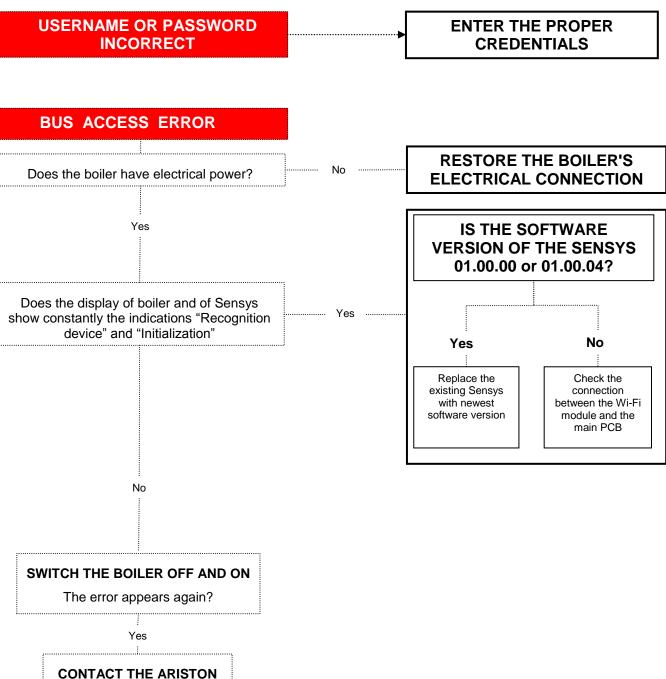
7.4 TROUBLESHOOTING

7.4.1 Only for App





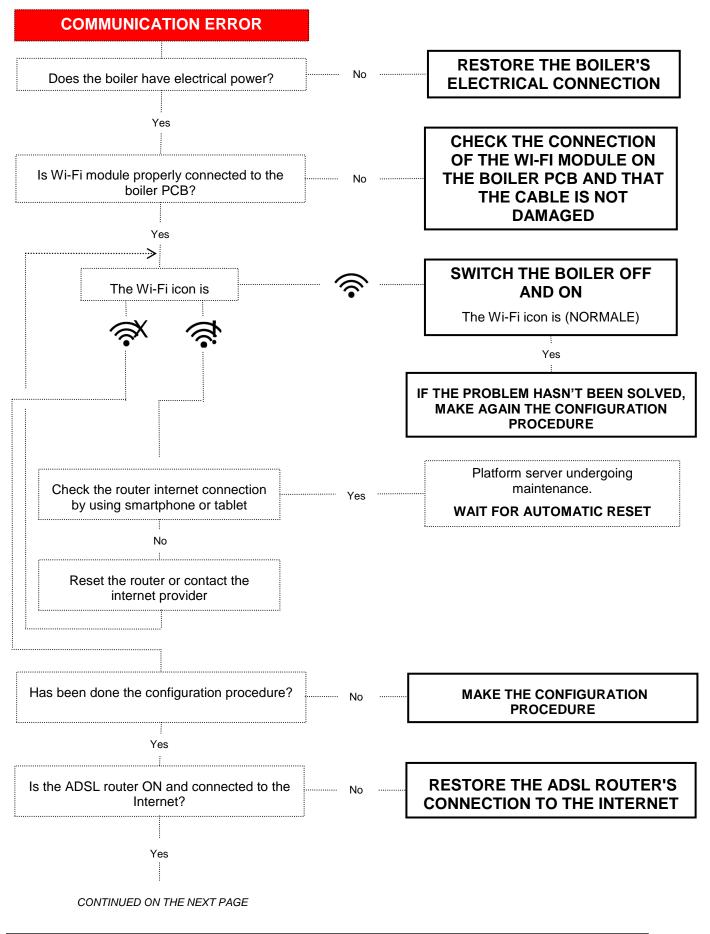
7.4.2 For App and Web App



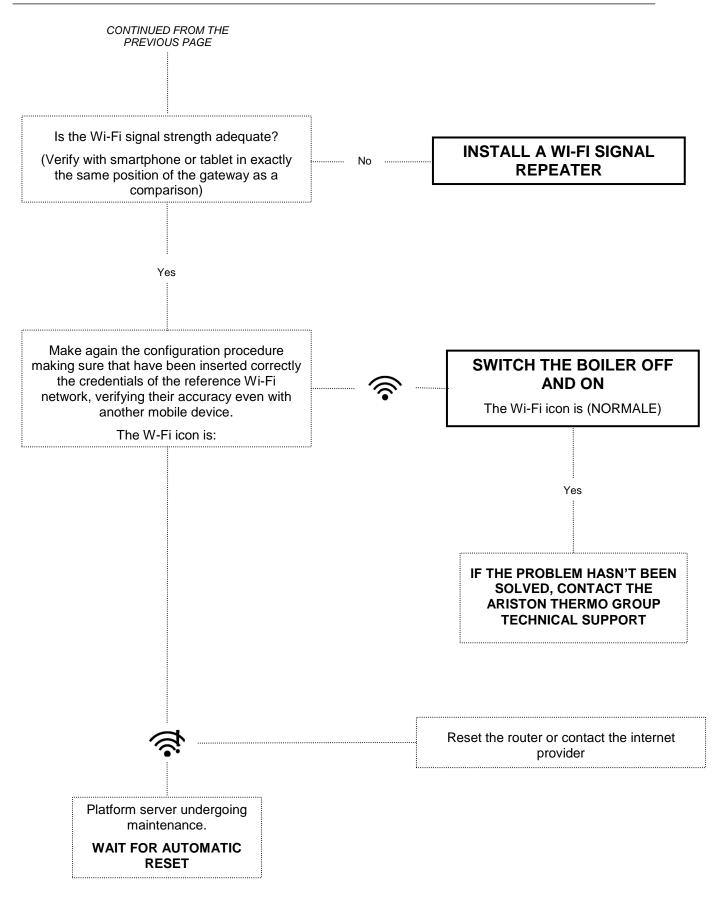
TECHNICAL SUPPORT

THERMO GROUP











CH Setpoint temp

Home screen timing Sound feedback volume

8 MENU AND SETTINGS

In the boiler there are 2 different menu, one for the end-user and one for the technician.

8.1 USER MENU

To enter in the user menu push the button OK.

MENU STRUCTURE

	CH Setpoint temp
	Time program
	Holiday function
CH Settings	Thermoregulation
H DHW Settings	
Connectivity Settings	
Screen Settings	DHW Setpoint Temp
	Time program (NOT ACTIVE)
	Comfort function
CH Settings	
HW Settings	
Connectivity Settings	
Screen Settings	ON/OFF Wi-Fi Network
	Network configuration via AP
	Serial Number
CH Settings	Factory data reset
HW Settings	
Connectivity Settings	Signal Level
Screen Settings	
	Language
	Time & Date
100 ou o-mar	Zone to be set by display
CH Settings	Home screen
DHW Settings	Automatic keylock
Connectivity Settings	
Screen Settings	Automatic keylock
	Stand-by timing
	Brightness in standby



8.2 TECHNICIAN MENU

To enter in the in the technician menu push for 5 second the buttons and *ick*, and after set the access code "234" and push the button "OK".

Access code (only fot technician) – Through the knob set "234" and push "OK" button

Language, date and time. Complete menu - (In the following page there are all parameters available) **Configuration wizard** Boilers Parameters Gas setting - (Parameters 220 - 230 - 231 - 232 - 233 - 234 - 270) Settings - (Parameters 220 - 231 - 223 - 238 - 245 - 246) Visualization - (Parameters 821 - 822 - 823 - 824 - 824 - 825 - 827 - 830 - 831 - 832 - 833 - 840 - 835 - 874) Zone - (Parameters 402 - 502 - 602 - 420 - 520 - 620 - 434 - 534 - 634 - 830) Guided procedures System filling System air purge Exhaust fumes analysis Service options Service centre data Enable service warnings Service warnings reset Months remaining before service Test mode Pump test 3 way valve test Fan test Service Boiler Parameters Gas setting - (Parameters 220 - 230 - 231 - 232 - 233 - 234 - 270) Visualization - (Parameters 821 - 822 - 823 - 824 - 824 - 825 - 827 - 830 - 831 - 832 - 833 - 840 - 835 - 874) Boiler PCB change - (Parameters 220 - 226 - 228 - 229 - 231 - 232 - 233 - 234 - 247 - 250 - 253) Faults - (Last 10 errors: code, description, date. Turn the knob to visualize the errors).



8.3.1 Menù 0 : Network

Menù	Sub Menù	Parameter	Function	Range	Default setting
0	2		BUS NETWORK		
0	2	0	Network presence in the bus	(only visualization)	/
0	4		USER INTERFACE		
0	4	0	Zone to be set by display	1: heating zone 1 2: heating zone 2 3: heating zone 3	1
0	4	1	Backlight time (min)	1 ÷ 10 ; 24h	10min
0	4	2	Thermoregulation button deactivation	0: OFF 1: ON	0

8.3.2 Menù 2 : Boiler parameter

Menù	Sub Menù	Parameter	Function	Range	Default setting	
2	0		GENERAL			
2	0	0	DHW setpoint temperature	36 ÷ 60	/	
2	1		FREEPARAMETERS			
2	1	4	Boiler circulator type	0: Standard efficiency 1: High efficiency	1	
2	2		GENERAL			
2	2	0	Slow ignition as % of the maximum heating power	0 ÷ 100	See gas table	
2	2	2	Fan modulation	0: disabled 1: enabled	0	
2	2	4	Thermoregulation	0: disabled 1: enabled	0	
2	2	5	Heating delay restart	0: disabled 1: 10 seconds 2: 90 seconds 3: 210 seconds	0	
2	2	6	Conventional boiler configuration	0: Monothermic open chamber 1: Monothermic open chamber VMC 2: Monothermic sealed chamber fan fix speed 3: Monothermic sealed chamber fan modulating speed 4 Bithermic open chamber 5 Bithermic sealed chamber	Depend on the boiler version	
2	2	8	Boiler version	0: combi 1: Storage with NTC (tank) 2: only heating or storage with thermostat 3: micro-storage	Depend on the boiler version	
2	2	9	Boiler nominal power	0 ÷ 100 kW	Depend on	

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					the boiler
2	3		CENTRAL HEATING-1		
2	3	0	Absolute maximum heating power	0 ÷ 100	See gas table
2	3	1	Maximum heating power (heating absolute maximum power percentage) (%)	0 ÷ 100	See gas table
2	3	5	Select of heating delay manage	0: manual (set with par. 2 36) 1: automatic	1
2	3	6	Heating delay (min), enabled by par. 2 35= 0	0 ÷ 7	3
2	3	7	Heating post-circulation (min)	0 ÷ 15 CO: non stop	3
2	3	8	Pump modulation on heating	0: speed 2 steady 1: speed 3 steady 2: modulating	2
2	3	9	ΔT for pump modulation (°C)	10 ÷ 30	20
2	4		CENTRAL HEATING-2		
2	4	0	Heating circuit minimum pressure (0,x bar)	3÷4	4
2	4	1	Heating circuit pressure required to request filling (error message) (0,x bar)	Par. 240 ÷ 8	6
2	4	3	Heating post-ventilation	0: 5 sec 1: 3 min	0
2	4	4	Boost time (min)	$0 \div 60$ (with Auto function working)	16
2	4	5	Max PWM pump	75 ÷ 100	100
2	4	6	Min PWM pump	40 ÷ Par.245	40
2	4	7	Heating water pressure detection device	0: temperature probes only 1: pressure switch 2: pressure sensor	2
2	4	9	External temperature correction (°C)	-3 ÷ 3	0
2	5		DOMESTIC HOT WATER		
2	5	0	Sanitary comfort function	0: disabled 1: enabled for 30 minutes after a heating request 2: always enabled	0
2	5	1	Comfort anticycle (min)	0 ÷ 120	0
2	5	2	Sanitary delay start (anti water hammering) (dec)	5 ÷ 200	5
2	5	3	Sanitary switch off logic	0: anti-scale (62 o 65°C). 1: set-point+4°C	0
2	5	4	Sanitary post-circulation and post-ventilation	0: Post-ventilation: Tflow<75°C = no post- ventilation; Tflow>75°C = 3 min (minimum speed); Post-circulation: 30sec 1: Post-ventilation: 3min Post-circulation: 3min	0
2	5	5	Heating start delay after sanitary (min)	0 ÷ 30	0
2	6		BOILER MANUAL SETTING		
2	6	0	Manual mode activation	0: Off 1: On	0
2	6	1	Boiler pump control (set parameter 260 =1)	0: Off 1: On (timed 10 min)	0



2	6	2	Fan control (set parameter 260 =1)	0: Off 1: On (timed 10 min)	0
2	6	3	Diverter valve control (set parameter 260 =1)	0: Sanitary 1: Heating (timed 10 min)	0
2	7		TEST & UTILITIES		
2	7	0	Flue cleaning function	0: Off 1: On (select desired power)	0
2	7	1	Air Purge function	0: Off 1: On	0
2	8		<u>RESET MENU'</u>		
2	8	0	Reset menu 2 factory setting	YES: press button "OK" NO: press button "ESC"	/

8.3.3 Menù 4 : Zone 1 parameters

Menù	Sub Menù	Parameter	Function	Range	Default setting
4	0		<u>SETPOINT</u>		
4	0	2	Temperature setpoint zone 1	Par 425 ÷ Par 426	/
4	2		ZONE 1 SETTING		
4	2	0	Select high or low temperature for zone 1 (only with zone module)	0: low temperature 1: high temperature	1
4	2	1	Thermoregulation mode selection	 0: fixed delivery temperature 1: basic thermoregulation 2: only room probe 3: only outside probe 4: room probe + external probe 	1
4	2	2	Select thermoregulation curve	0_2 ÷ 1_0 (par. 420=0) 1_0 ÷ 3_5 (par. 420=1) (with Auto function enabled)	0_6 (par 420=0) 1_5 (par 420=1)
4	2	3	Select thermoregulation curve parallel shifting	-7 ÷ 7 (par. 420=0) -14 ÷ 14 (par. 420=1) (with Auto function enabled)	0
4	2	4	Influence of the room probe on thermoregulation	0 ÷ 20 (with Auto function enabled)	20
4	2	5	Zone 1 maximum heating temperature (°C)	20 ÷ 45 (par. 420=0) 35 ÷ 82 (par. 420=1)	45 (par. 420=0) 82 (par. 420=1)
4	2	6	Zone 1 minimum heating temperature (°C)	20 ÷ 45 (par. 420=0) 35 ÷ 82 (par. 420=1)	20 (par. 420=0) 35 (par. 420=1)
4	3		DIAGNOSTICS		
4	3	2	Zone 1 delivery temperature (°C)	(only visualization)	/
4	3	3	Zone 1 return temperature (°C)	(only visualization)	/
4	3	4	Heating request by zone 1	OFF: no ON: yes (only visualization)	/
4	3	5	Zone 1 pump status	OFF: switch-off ON: switch-on (only visualization)	/

4	4		ZONE 1 ZONE MODULE SETTINGS (visible only with zone module connected)		
4	4	0	Zone 1 pump modulation	0: Fix 1: Modulating (ΔT)	1
4	4	1	ΔT for pump modulation	4 ÷ 25	7 (par. 420=0) 20 (par. 420=1)
4	4	2	Pump fixed speed setting (with par. 440 = 0)	20 ÷ 100	100

8.3.4 Menù 5 : Zone 2 parameters

Menù	Sub Menù	Parameter	Function	Range	Default setting
5	0		<u>SETPOINT</u>		
5	0	2	Temperature setpoint zone 2	Par 525 ÷ Par 526	/
5	2		ZONE 2 SETTING		
5	2	0	Select high or low temperature for zone 2 (only with zone module)	0: low temperature 1: high temperature	1
5	2	1	Thermoregulation mode selection	 0: fixed delivery temperature 1: basic thermoregulation 2: only room probe 3: only outside probe 4: room probe + external probe 	1
5	2	2	Select thermoregulation curve	0_2 ÷ 1_0 (par. 520=0) 1_0 ÷ 3_5 (par. 520=1) (with Auto function enabled)	0_6 (par 520=0) 1_5 (par 520=1)
5	2	3	Select thermoregulation curve parallel shifting	-7 ÷ 7 (par. 520=0) -14 ÷ 14 (par. 520=1) (with Auto function enabled)	0
5	2	4	Influence of the room probe on thermoregulation	0 ÷ 20 (with Auto function enabled)	20
5	2	5	Zone 2 maximum heating temperature (°C)	20 ÷ 45 (par. 520=0) 35 ÷ 82 (par. 520=1)	45 (par. 520=0) 82 (par. 520=1)
5	2	6	Zone 2 minimum heating temperature (°C)	20 ÷ 45 (par. 520=0) 35 ÷ 82 (par. 520=1)	20 (par. 520=0) 35 (par. 520=1)
5	3		DIAGNOSTICS		
5	3	2	Zone 2 delivery temperature (°C)	(only visualization)	/
5	3	3	Zone 2 return temperature (°C)	(only visualization)	/
5	3	4	Heating request by zone 2	OFF: no ON: yes (only visualization)	/
5	3	5	Zone 2 pump status	OFF: switch-off ON: switch-on (only visualization)	/
5	4		ZONE 2 ZONE MODULE SETTIN	VGS (visible only with zone module connected)
5	4	0	Zone 2 pump modulation	0: Fix 1: Modulating (ΔT)	1
5	4	1	ΔT for pump modulationa	4 ÷ 25	7 (par. 520=0) 20 (par. 520=1)
5	4	2	Pump fixed speed setting (with par. 440 = 0)	20 ÷ 100	100



8.3.5 Menù 6 : Zone 3 parameters

Menù	Sub Menù	Parameter	Function	Range	Default setting
6	0		<u>SETPOINT</u>		
6	0	2	Temperature setpoint zone 3	Par 425 ÷ Par 426	/
6	2		ZONE 2 SETTING		
6	2	0	Select high or low temperature for zone 3 (only with zone module)	0: low temperature 1: high temperature	1
6	2	1	Thermoregulation mode selection	 0: fixed delivery temperature 1: basic thermoregulation 2: only room probe 3: only outside probe 4: room probe + external probe 	1
6	2	2	Select thermoregulation curve	0_2 ÷ 1_0 (par. 420=0) 1_0 ÷ 3_5 (par. 420=1) (with Auto function enabled)	0_6 (par 420=0) 1_5 (par 420=1)
6	2	3	Select thermoregulation curve parallel shifting	-7 ÷ 7 (par. 420=0) -14 ÷ 14 (par. 420=1) (with Auto function enabled)	0
6	2	4	Influence of the room probe on thermoregulation	0 ÷ 20 (with Auto function enabled)	20
6	2	5	Zone 3 maximum heating temperature (°C)	20 ÷ 45 (par. 420=0) 35 ÷ 82 (par. 420=1)	45 (par. 420=0) 82 (par. 420=1)
6	2	6	Zone 3 minimum heating temperature (°C)	20 ÷ 45 (par. 420=0) 35 ÷ 82 (par. 420=1)	20 (par. 420=0) 35 (par. 420=1)
6	3		DIAGNOSTICS		
6	3	2	Zone 3 delivery temperature (°C)	(only visualization)	/
6	3	3	Zone 3 return temperature (°C)	(only visualization)	/
6	3	4	Heating request by zone 3	OFF: no ON: yes (only visualization)	/
6	3	5	Zone 3 pump status	OFF: switch-off ON: switch-on (only visualization)	/
6	4		ZONE 3 ZONE MODULE SETTIN	VGS (visible only with zone module connected	(k
6	4	0	Zone 3 pump modulation	0: Fix 1: Modulating (ΔT)	1
6	4	1	ΔT for pump modulationa	4 ÷ 25	7 (par. 420=0) 20 (par. 420=1)
6	4	2	Pump fixed speed setting (with par. 440 = 0)	20 ÷ 100	100



8.3.6 Menù 7 : Zone module

Menù	Sub Menù	Parameter	Function	Range	Default setting
7	1		MANUAL MODE		
7	1	0	Manula mode activation	0: Off 1: On	0
7	1	1	Zone 1 pump control (set parameter 710 =1)	0: Off 1: On (timed 10 min)	0
7	1	2	Zone 2 pump control (set parameter 710 =1)	0: Off 1: On (timed 10 min)	0
7	1	3	Zone 3 pump control (set parameter 710 =1)	0: Off 1: On (timed 10 min)	0
7	1	4	Zone 2 mix valve control (set parameter 710 =1)	0: Off 1: Open (timed o 10 min) 2: Close (timed 10 min)	0
7	1	5	Zone 3 mix valve control (set parameter 710 =1)	0: Off 1: Open (timed 10 min) 2: Close (timed 10 min)	0
7	2		GENERAL ZONE MODULE		
7	2	0	Hydraulic scheme	0: not defined 1: MCD 2: MGM II 3: MGM III 4: MGZ I 5: MGZ II 6: MGZ III	0
7	2	1	ΔT between zone delivery and boiler delivery (°C)	0 ÷ 40 (0= ΔT varible according the number of zones that require heat; HT = +7°C each zone; LT = +5°C each zone)	0
7	2	2	Auxiliary output setting	 0: Heat request (to do a heat request to a generic boiler) 1: External pump management 2: Alarm (the contact close if there is an error regarding the zone module) 	0
7	2	3	External temperature correction	-3 ÷ 3	0
7	8		ERROR HISTORY		
7	8	0	Last 10 errors	/	/
7	8	1	Reset error list	SI: push button "OK" NO: push button "ESC"	/
7	9		RESET MENU'		
7	9	0	Reset menu 2 factory setting	YES: push button "OK" NO: push button "ESC"	/



8.3.7 Menù 8 : Service parameters

Menù	Sub Menù	Parameter	Function	Range	Default setting
8	0		BOILER STATISTICS		
8	0	0	Diverter valve cycles (nr x 10)	(only visualization)	/
8	0	1	Time of circulator on (h x 10)	(only visualization)	/
8	0	2	Boiler circulator cycles (nr x 10)	(only visualization)	/
8	0	3	Boiler Life Time (h x 10)	(only visualization)	/
8	0	4	Time of fan ON (h x 10)	(only visualization)	/
8	0	5	Number of fan cycles (nr x10)	(only visualization)	/
8	0	6	Number of flame detection in CH (nr x10)	(only visualization)	/
8	0	7	Number of flame detection in DHW (nr x10)	(only visualization)	/
8	1		BOILER STATISTICS		
8	1	0	Hours burner on in heating (h x 10)	(only visualization)	/
8	1	1	Hours burner on in sanitary (h x 10)	(only visualization)	/
8	1	2	Number of flam lifts (n x 10)	(only visualization)	/
8	1	3	Number of ignition cycles (n x 10)	(only visualization)	/
8	1	4	Average heat request duration (h x 10)	(only visualization)	/
8	2		BOLILER		
8	2	0	Burner modulation	0 ÷ 255 (only visualization)	/
8	2	1	Fan state	0: Off ; 1: On (only visualization)	/
8	2	4	3-way valve position	0= sanitary; 1= heating ((only visualization)	/
8	2	5	Sanitary flow meter (I/min)	(not active)	/
8	2	6	APS Status	0: open; 1: closed (only visualization)	/
8	2	7	Pump Modulation (%)	(only visualization)	/
8	2	8	Gas power (kW)	(only visualization)	/
8	3		BOILER TEMPERATURE		
8	3	0	Temperature set on heating (°C)	(only visualization)	/
8	3	1	Temperature measured on heating delivery (°C)	(only visualization)	/
8	3	2	Heating return measured temperature (°C)	(only visualization)	/
8	3	3	Sanitary measured temperature (°C)	(not active)	/
8	3	5	External temperature (°C)	(only visualization)	/
8	4		STORAGE AND SOLAR (if pres	ent)	
8	4	2	Sanitary inlet temperature (°C) (only with solar inlet sensor connected)	(only visualization)	



8	5		SERVICE		
8	5	0	Month to next maintenance	0 ÷ 60	24
8	5	1	Maintenance on days act	0: Off 1: On	0
8	5	2	Maintenance warning reset	YES: push button "OK" NO: push button "ESC"	/
8	5	4	Display software version	(only visualization)	/
8	5	5	Main PCB software version	(only visualization)	/
8	6		ERROR HISTORY		
8	6	0	Last 10 errors	/	/
8	6	1	Reset error list	YES: push button "OK" NO: push button "ESC"	/
8	7		FREE PARAMETERS		
8	7	4	Boiler flow switch	0: open; 1: closed (only visualization)	/

8.3.8 Menù 19 : Wi-Fi (only Alteas and Genus Wi-Fi)

Menù	Sub Menù	Parameter	Function	Range	Default setting
19	0		BOILER STATISTICS		
19	0	0	Wi-Fi activation	0: Off 1: On	0
19	0	1	Configuration by AP	0: Off 1: On	0
19	0	3	Internet time	0: Off 1: On	1
19	1		BOILER STATISTICS		
19	1	0	Connectivity Status	(only visualization)	/
19	1	1	Signal level	(only visualization)	/
19	1	2	Active Status	(only visualization)	/
19	1	4	Serial number	(only visualization)	/
19	1	5	SW Upgrade Status	(only visualization)	/
19	2		RESET MENU'		
19	2	0	Reset menu 2 factory setting	Reset menu 2 factory setting	/



9 ERROR CODES.

9.1 BOILER PROTECTION SYSTEMS.

There are two types of errors for malfunctions:

- Shutdown (solved by resetting);

- Safety stop (No Reset: the boiler will start working again properly when the cause is removed).

There is a third type of error code that is used to indicate a malfunction that does not stop the boiler which continues to work properly (Indication).

9.1.1 Error code

The error codes are divided in seven different functional units, in other words the first figure indicates which functional unit of the boiler is involved in the error:

- 1. Primary circuit;
- 2. Sanitary circuit;
- 3. Electronic PCB;
- 4. Communication with peripherals;
- 5. Ignition and detection;
- 6. Air inlet / Fume outlet.
- 7. Zones

Display	Description	Ripristino
	PRIMARY CIRCUIT	
1 01	1 01 Overheat	
1 02	Heating proportional pressure short circuit or open circuit	No Reset
1 03	Circulation or presence of water: Gradient Tman > 7°C/sec for 3 times	Reset
1 04	Circulation or presence of water: Gradient Tman > 20°C/sec or Gradient Trit > 20°C/sec	Reset
1 05	Circulation or presence of water: Tman – Trit> 55°C for 3 times	Reset
1 06	Circulation or presence of water: Trit > Tman + 10°C for 3 times	Reset
1 07	Circulation or presence of water: Trit > Tman + 30°C	Reset
1 08	Water missing on the primary circuit (P <pmin) (par.247="1)</th" boiler="" for="" minimum="" off="" on="" pressure="" switch="" with=""><th>No Reset</th></pmin)>	No Reset
1 09	High primary circuit pressure (P>3bar)	No Reset
1 10	Heating delivery probe open or short circuit (NTC1)	No Reset
1 11	Water missing on the primary circuit (P <pmin) 247="2)</th" boiler="" for="" pressure="" sensor(par.="" with=""><th>No Reset</th></pmin)>	No Reset
1 12	Heating return probe open or short circuit (NTC2)	No Reset
1 14	Outdoor probe open or short circuit	No Reset
1 16	Floor thermostat opened	No Reset
1 P1	Circulation or presence of water: Gradient Tman > 7°C/sec	Warning
1 P2	Circulation or presence of water: Tman – Trit> 55°C	Warning
1 P3	Circulation or presence of water: Trit > Tman + 10°C	Warning
1 P4	Low primary circuit pressure(P <psignalling): fill="" th="" up<=""><th>Warning</th></psignalling):>	Warning



SANITARY CIRCUIT				
2 02	Storage low probe open or short circuit (solar)	No Reset		
2 03	Storage probe open or short circuit	No Reset		
2 04	Solar collector probe open or short circuit	No Reset		
2 05	Sanitary inlet probe open or short circuit (solar)	No Reset		
2 07	Solar manifold overheat	No Reset		
2 08	Solar manifold temperature low (anti-freeze)	No Reset		
2 09	Storage overheat	Warning		
	PCB			
3 01	Eeprom display error	No Reset		
3 02	GP – GIU communication error	No Reset		
3 03	PCB internal error	No Reset		
3 04	More than 5 resets executed in 15 minutes	No Reset		
3 05	PCB internal error	Reset		
3 06	PCB card internal error	Reset		
3 07	PCB card internal error	Reset		
	COMMUNICATION WITH PERIPHERALS			
4 07	Room probe open or short circuit	No Reset		
	IGNITION AND DETECTION			
5 01	Flame missing	Reset		
5 02	Flame detected with gas valve closed	No Reset		
5 04	Flame lift during operation (10 flame lift in the same	Reset		
	heat request)	Nesei		
5 P1	First ignition attempt failed	Warning		
5 P2	Second ignition attempt failed	Warning		
5 P3	Flame lift during operation	Warning		
	AIR INLET / FUME OUTLET	-		
6 01	Fume thermostat enabling (only on open chamber)	No Reset		
6 04	Fan turns too slow (<1775Rpm-100Rpm) or Hall sensor malfunction	Reset		
6 07	Air pressure switch enabled before ignition sequence	No Reset		
6 P1	Air pressure switch closing delayed	No Reset		
	ZONE			
7 01	Heating delivery probe zone 1 open or short circuit	No Reset		
7 02	Heating delivery probe zone 2 open or short circuit	No Reset		
7 03	Heating delivery probe zone 3 open or short circuit	No Reset		
7 11	Heating return probe zone 1 open or short circuit	No Reset		
7 12	Heating return probe zone 2 open or short circuit	No Reset		
7 13	Heating return probe zone 3 open or short circuit	No Reset		
7 22	Zone 2 overheating	No Reset		
7 23	Zone 3 overheating	No Reset		
7 50	Hydraulic scheme not defined	No Reset		

10 TECHNICAL DATA TABLE

S	Model Name		ALTEAS X / GENUS X	
IOTE			24 FF	30 FF
GEN. NOTES	Certification (pin)		044	4 M
GE	Boiler type		C12-C32-C42-C52-C62-C82-B22-B22p-B32	
	Max/min nominal heat input(Hi)	kW	25,8 / 11,0	30,0 / 13,0
	Max/min nominal heat input (Hs)	kW	28,7 / 12,2	33,3 / 14,4
	Max/min nominal heat input for hot water (Hi)	kW	25,8 / 11,0	30,0 / 13,0
E	Max/min nominal heat input for hot water (Hs)	kW	28,7 / 12,2	33,3 / 14,4
ELECTRICAL PERFORMANCE	Heat output: max/min	kW	24,0 / 9,5	28,1 / 11,6
	D.H.W. Heat output: max/min	kW	23,6 / 10,0	27,4 / 11,9
ERF	Combustion efficiency (at flue) Hi/Hs	%	93,7	93,8
ALF	Gross efficiency of nominal heat input (60/80 °C) Hi/Hs	%	93,1 / 83,8	93,6 / 84,3
IRIC	Gross efficiency at 30 % at 47°C Hi/Hs	%	93,3 / 84,0	93,7 / 84,4
LECT	Gross efficiency at minimum power Hi/Hs	%	86,7 / 78,1	89,3 / 80,4
EI	Number of efficiency stars (Directive 92/42/EEC)	stars	\$1 1	22
	Ma. heat loss to the casing ($\Delta T = 50^{\circ}C$)	%	0,6	0,2
	Heat loss through the flue when burner on	%	6,3	6,2
	Heat loss through the flue when burner off	%	0,4	0,4
	Residual discharge head	Pa	120	145
	Nox class	class	3	
	Flue fumes temperature (G20)	°C	117	110
EMISSI	CO2 content ₂ (G20)	%	6,5	6,1
EMI	CO content $(0 \% 0_2)$	ppm	60	111
	O2 content2 (G20)	%	8,8	9,5
	Max capacity fumes (G20)	kg/h	56,9	71,2
	Excess air	%	72	83
	Expansion vessel pre-charged pressure	Mpa (bar)	0,1 (1)	
ATIN	Maximum central heating circuit pressure	Mpa (bar)	0,3 (3)	
HEA G	Expansion vessel capacity	1	8	
	Central heating temperature: max/min	°C	82 / 35	
	Domestic hot water temperature max/min	°C	60 / 36	
DOMESTIC HOT WATER	Specific flow rate of domestic hot water system (10 min. with $\Delta T=30^{\circ}C$)) instant boilers	l/min	11,2	13,2
T W,	D.H.W. flow rate $\Delta T=25^{\circ}C$	l/min	13,5	15,7
ОНС	D.H.W. flow rater $\Delta T=35^{\circ}C$	l/min	9,6	11,2
STIC	Hot water comfort stars (EN13203)	stars	**	
DOME	D.H.W. minimum flow rate	l/min	1,7	
Ď	Domestic hot water pressure max/min	Mpa (bar)	0,7 / 0,1 (7 / 1)	
	Power supply voltage/frequency	V/Hz	220 / 50	
ROOMEL	Power consumption	W	84	101
ROOME	Minimum operating room temperature	°C	+5	
ECI	Electric system grades of protection	IP	X5D	
	Weight	kg	31	32

SE	Model Name		ALTEAS X / GENUS X	
GEN. NOTES			32 FF	35 FF
EN. I	Certification (pin)		045 M	
G	Boiler type		C12-C32-C42-C52-C62-C82-B22-B22p-B32	
	Max/min nominal heat input(Hi)	kW	32,5 / 15,0	34,5 / 15,0
	Max/min nominal heat input (Hs)	kW	36,1 / 16,7	38,3 / 16,7
	Max/min nominal heat input for hot water (Hi)	kW	34,5 / 15,0	34,5 / 15,0
CE	Max/min nominal heat input for hot water (Hs)	kW	38,3 / 16,7	38,3 / 16,7
MAN	Heat output: max/min	kW	29,6 / 12,8	32,3 / 13,2
ELECTRICAL PERFORMANCE	D.H.W. Heat output: max/min	kW	32,2 / 14,0	32,2 / 14,0
PERI	Combustion efficiency (at flue) Hi/Hs	%	93,1	93,9
[TR]	Gross efficiency of nominal heat input (60/80 °C) Hi/Hs	%	91,1 / 82,0	93,6 / 84,3
TRIC	Gross efficiency at 30 % at 47°C Hi/Hs	%	89,8 / 80,9	92,6 / 83,4
LEC	Gross efficiency at minimum power Hi/Hs	%	85,0 / 76,5	88,2 / 79,4
E	Number of efficiency stars (Directive 92/42/EEC)	stars	ά Ω	ά ά
	Ma. heat loss to the casing $(\Delta T = 50^{\circ}C)$	%	2,0	0,3
	Heat loss through the flue when burner on	%	6,9	6,1
	Heat loss through the flue when burner off	%	0,4	0,4
	Residual discharge head	Pa	130	130
	Nox class	class	3	
	Flue fumes temperature (G20)	°C	125	112
EMISSI	CO2 content ₂ (G20)	%	6,4	6,4
EMI	CO content $(0 \% 0_2)$	ppm	141	159
	O2 content2 (G20)	%	9,0	9,0
	Max capacity fumes (G20)	kg/h	77,2	77,2
	Excess air	%	75	75
	Expansion vessel pre-charged pressure	Mpa (bar)		1
ATIN	Maximum central heating circuit pressure	Mpa (bar)	3	
HEA G	Expansion vessel capacity	1	8	
	Central heating temperature: max/min	°C	82 / 35	
	Domestic hot water temperature max/min	°C	60 / 36	
DOMESTIC HOT WATER CIRCUIT	Specific flow rate of domestic hot water system (10 min. with $\Delta T=30^{\circ}C$)) instant boilers	l/min	15,1	15,1
T W.	D.H.W. flow rate $\Delta T=25^{\circ}C$	l/min	18,5	18,5
ОНО	D.H.W. flow rater $\Delta T=35^{\circ}C$	l/min	13,2	13,2
STIC	Hot water comfort stars (EN13203)	stars	<u>່</u> ຜ່າ	\$\$
DME	D.H.W. minimum flow rate	l/min	1,7	
Ā Ū	Domestic hot water pressure max/min	Mpa (bar)	7	
	Power supply voltage/frequency	V/Hz	220/50	
ROOMEL	Power consumption	W	101	101
ROOMI	Minimum operating room temperature	°C	+5	+5
EC	Electric system grades of protection	IP	X5D	X5D
	Weight	kg	30	31

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-	Model Name		ALTEAS X / GENUS X	
GEN. NOTES	Certification (pin)		ALTEAS X / GENUS X 24 CF 30 CF	
			046 M	047 M
GEI	Boiler type		B11 - B11bs	
	Max/min nominal heat input(Hi)	kW	25,8 / 11,0	29,5 / 13,0
	Max/min nominal heat input (Hs)	kW	28,7 / 12,2	32,8 / 14,4
	Max/min nominal heat input for hot water (Hi)	kW	27,0 / 11,0	30,5 / 13,0
	Max/min nominal heat input for hot water (Hs)	kW	30,0 / 12,2	33,9 / 14,4
	Heat output: max/min	kW	23,7 / 9,9	26,5 / 11,2
	D.H.W. Heat output: max/min	kW	25,0 / 10,2	27,9 / 11,9
	Combustion efficiency (at flue) Hi/Hs	%	92,7	92,8
	Gross efficiency of nominal heat input (60/80 °C) Hi/Hs	%	91,9 / 82,8	89,9 / 81,0
	Gross efficiency at 30 % at 47°C Hi/Hs	%	91,2 / 82,1	89,7 / 80,8
	Gross efficiency at minimum power Hi/Hs	%	90,2 / 81,2	86,5 / 77,9
	Number of efficiency stars (Directive 92/42/EEC)	stars	<u> </u>	
핀	Ma. heat loss to the casing ($\Delta T = 50^{\circ}C$)	%	0,8	2,9
IANC	Heat loss through the flue when burner on	%	7,3	7,2
DRM	Heat loss through the flue when burner off	%	0,4	0,4
ERF	Tiraggio minimo (CF)		4,1	4,3
ELECTRICAL PERFORMANCE	Nox class	class	2	
RIC	Flue fumes temperature (G20)	°C	116	125
ECT	CO2 content, (G20)	%	5,4	6,1
EL	$CO \text{ content } (0 \% 0_{2})$	ppm	54	44
	O2 content2 (G20)	%	10,8	9,5
	Max capacity fumes (G20)	kg/h	67,2	70,2
	Excess air	%	105	83
	Expansion vessel pre-charged pressure	Mpa (bar)	0,1 (1)	
	Maximum central heating circuit pressure	Mpa (bar)	0,3 (3)	
HEATIN G	Expansion vessel capacity	1	8	
10	Central heating temperature: max/min	°C	82 / 35	
	Domestic hot water temperature max/min	°C	60 / 36	
DOMESTIC HOT WATER	Specific flow rate of domestic hot water system (10 min. with $\Delta T=30^{\circ}C$)) instant boilers	l/min	11,8	13,2
T W/	D.H.W. flow rate $\Delta T=25^{\circ}C$	l/min	14,3	16,0
OH	D.H.W. flow rater $\Delta T=35^{\circ}C$	l/min	10,2	11,4
STIC	Hot water comfort stars (EN13203)	stars	\$	\$
DME	D.H.W. minimum flow rate	l/min	< 2	
Δt	Domestic hot water pressure max/min	Mpa (bar)	0,7 / 0,1 (7 / 1)	
	Power supply voltage/frequency	V/Hz	220 / 50	
AL	Power consumption	W	50	50
ROOMEL ECTRICAL	Minimum operating room temperature	°C	+5	
ECT	Electric system grades of protection	IP	X5D	
	Weight	kg	27	28